



HR4280 BT Halibut handheld scanner user guide

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Fujian Newland Auto-ID Tech. Co., Ltd. 3F, Building A, No.1, Rujiang West Rd., Mawei, Fuzhou, Fujian, China 350015 http://www.newlandaidc.com

# **Revision History**

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# **Preface**

#### Introduction

This manual provides detailed instructions for setting up and using the NLS-HR4280 bluetooth 2D barcode scanner (hereinafter referred to as "the HR42" or "the scanner").

## **Chapter Description**

Chapter 1 Getting Started	: Gives a general description of HR42 scanner and CD42 cradle.	
Chapter 2 EasySet	: Introduces a useful tool you can use to set up HR42 scanner and develop new applications.	
Chapter 3 System Settings	ntroduces three configuration methods and describes how to configure general parameters of HR42 scanner.	
Chapter 4 Wireless Communications	: Describes how to configure the parameters necessary for wireless communication between the scanner, cradle and host device.	
Chapter 5 RS-232 Interface	: Describes how to configure RS-232 communication parameters.	
Chapter 6 USB Interface	: Describes how to configure USB communication parameters.	
Chapter 7 Symbologies	: Lists all compatible symbologies and describes how to configure the relevant parameters.	
Chapter 8 Data Formatter	: Explains how to customize scanned data with the data formatter.	
Chapter 9 Prefix & Suffix	: Describes how to use prefix and suffix to customize scanned data.	
Chapter 10 Batch Programming	: Explains how to integrate a complex programming task into a single	

barcode.

programming barcodes.

: Provides factory defaults table and a bunch of frequently used

**Appendix** 

# **Explanation of Icons**



This icon indicates something relevant to this manual.



This icon indicates this information requires extra attention from the reader.



This icon indicates handy tips that can help you use or configure the scanner with ease.



This icon indicates practical examples that can help you to acquaint yourself with operations.

# **Chapter 1 Getting Started**

#### Introduction

The HR42 is a high-performance Bluetooth 2D barcode scanner for manufacturing and logistics applications. Armed with Newland's **WIMG**® technology and its state-of-the-art 2D mega-pixel engine, this scanner excels at scanning high-density barcodes and handling poor quality barcodes.

An illustrated introduction to the HR42 is included in this chapter. If you have a scanner at hand, make good use of it to develop a better understanding of this manual. This chapter is written for normal users, maintenance staff and software developers.

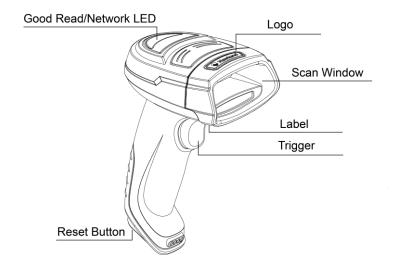
#### Features of the HR42

- Bluetooth 5.0 radio
- Extensive data capture capabilities
- User-friendly illumination & aiming
- IR sensor
- Megapixel CMOS
- Ultra-rugged construction

## **Unpacking**

Open the package and take out the scanner and its accessories. Check to make sure everything on the packing list is present and intact. If any contents are damaged or missing, please keep the original package and contact your dealer immediately for after-sales service.

## **HR42 Scanner**



#### Good Read/Network LED:

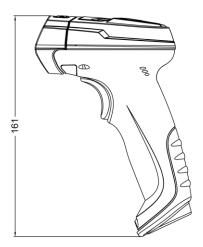
Green: Barcode is decoded successfully.

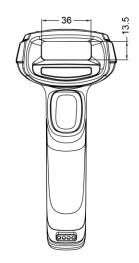
Blue: Bluetooth connection established.

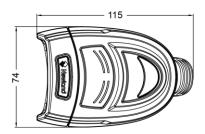
Red: Bluetooth connection NOT established.

Purple: There is data in FLASH memory.

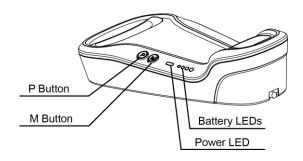
# Dimensions of the Scanner (unit: mm)







#### **CD42 Cradle**





P Button: Start batch transmission.

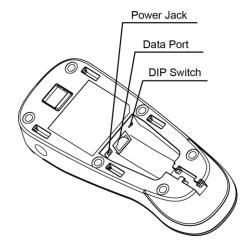
M Button: Pair scanner to cradle/ Search paired

scanner(s)

LEDs:

Power LED (blue)

Battery LEDs (green): Indicate battery level (four levels)

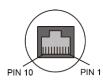


#### **DIP Switch:**

C position: Normal use.

R position: Update MCU firmware.

#### **Data Port Pinouts:**



PIN	Signal	Туре	Function
1	NC	-	No connection
2	NC	•	No connection
3	VCC	Р	Power+ (+5V)
4	TXD	0	RS-232 output
5	RXD	1	RS-232 input
6	CTS	1	Flow control signal
7	RTS	0	
8	GND	Р	Ground
9	D-	I/O	- USB signal
10	D+	I/O	

# **Connecting the Cradle to a Host**

The cradle must be connected to a host device in actual application, such as PC, POS or any intelligent terminal with USB or RS-232, using a communication cable (USB or RS-232 cable).

USB

USB port on the host device

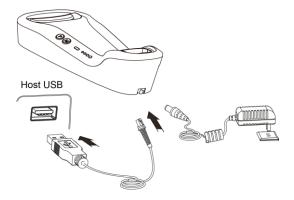


RS-232



RS-232 port on the host device

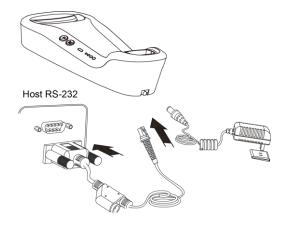
#### **Using USB Cable**



Connect the cradle to a Host using a USB cable with RJ45 and USB connectors:

- 1. Plug the RJ45 connector of the cable into the data port on the cradle.
- 2. Plug the USB connector of the cable into the USB port on the Host.
- 3. Plug the supplied power adapter into the power jack on the cradle.

#### **Using RS-232 Cable**



Connect the cradle to a Host using an RS-232 cable with RJ45 and RS-232 connectors:

- 1. Plug the RJ45 connector of the cable into the data port on the cradle.
- 2. Plug the RS-232 connector of the cable into the RS-232 port on the Host.
- 3. Plug the supplied power adapter into the power jack on the cradle.

#### **Charging the Scanner Battery**

To charge the scanner battery, insert the scanner in a powered cradle.

#### Pairing the Scanner to a Cradle

Before configuring or using the scanner, you must pair it to a cradle first. A cradle can pair with up to seven scanners if Multipoint-to-Point mode is enabled.

You need to perform the pairing operation manually: After the scanner and cradle are turned on, insert the scanner in the cradle and then press the M button on the cradle. The scanner beeps on a successful pairing.

### **Unpairing the Scanner from its Cradle**

Method 1: After the scanner and its paired cradle are turned on, insert the scanner in the cradle and then hold down the M button on the cradle for 5 seconds. The scanner beeps on a successful unpairing.

Method 2: Pair the scanner with another cradle.

Method 3: Scan the Clear Pairing Info on Cradle or Clear Pairing Info on Scanner barcode in Chapter 4 with the scanner.

#### Searching Paired Scanner(s)

After the scanner(s) and cradle are turned on, press the M button on the cradle and the paired scanner(s) will beep.

#### Wireless Communications

The scanner can communicate with a remote host using Bluetooth, or by pairing with a CD42 cradle that supports the following interfaces:

- ♦ Standard RS-232 connection to a host. For the cable connection instructions, see the "Using RS-232 Cable" section in this chapter. To learn how to configure RS-232 communication parameters, see Chapter 5.
- ♦ USB connection to a host. For the cable connection instructions, see the "Using USB Cable" section in this chapter.
  To learn how to configure USB communication parameters, see Chapter 6.

For wireless communication parameters, see Chapter 4.

# Power On, Sleep, Power Off, Reboot

#### Power on the scanner

Hold down the trigger on the scanner for 5 seconds or longer.

#### Enter the sleep mode

When in the Level scan mode, the scanner will automatically enter sleep mode after 1 minute of inactivity.

#### Power off the scanner

Method 1: When in the Level scan mode, the scanner will automatically power off after being in sleep mode for 15 minutes.

Method 2: Scan the Power Off Scanner barcode in Chapter 3.

#### Reboot the scanner

If the scanner stops responding to input or runs abnormally, press and hold the Reset button on the bottom of the scanner with a straightened paperclip to reboot it.

#### **Maintenance**

- ♦ The scan window should be kept clean.
- ♦ Do not scratch the scan window.
- ♦ Use soft brush to remove the stain from the scan window.
- ♦ Use the soft cloth to clean the window, such as eyeglass cleaning cloth.
- ♦ Do not spray any liquid on the scan window.
- Do not use any detergent to clean other parts of the scanner except for water.



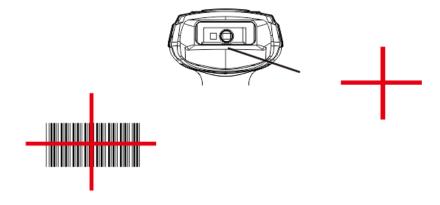
The warranty **DOES NOT** cover damages caused by inappropriate care and maintenance.

#### **Scanning Instructions**

When the scanner is in the Level scan mode, you can follow the steps below to scan a barcode:

- 1. Press and hold the trigger. Then the scanner will project a red hair-cross aiming pattern.
- 2. Center the aiming pattern on the barcode, as shown in the figure below.
- 3. Release the trigger when the aiming pattern goes off. If the barcode is decoded successfully, the scanner will emit a good read beep and the decoded data will be sent to the host device.

**Note:** For barcodes of the same batch, the scanner keeps a high success ratio in certain distance which is regarded as the optimal scanning distance.



# **Chapter 2 EasySet**

EasySet, developed by Fujian Newland Auto-ID Tech. Co., Ltd., is a configuration tool for Newland's 1D/2D handheld barcode scanner, fixed mount barcode scanners and OEM scan engines. Its main features include:

- ♦ View device & configuration information of online device
- ♦ Configure device
- ♦ Update firmware of online device
- ♦ Load/modify existing XML configuration file; save current settings to an XML file
- ♦ Create/print/save programming barcodes to a PDF or Word file
- ♦ View/edit/save image stored on online device in the original image/BMP/JPG/TIFF format
- ♦ Send serial commands to online device and receive device response
- Supported languages: Chinese and English.

EasySet supports 32-bit/64-bit Microsoft WinXP/Win7/Win 8/Win 8.1/Win 10 operating systems.

EasySet can communicate with device via one of the following interface: RS-232, USB COM Port Emulation (UFCOM driver required), USB CDC (UFCOM driver required), USB DataPipe (UFCOM driver required), USB HID-POS.





**Chapter 3 System Settings** 

#### Introduction

There are three ways to configure the HR42: Barcode programming, command programming and Easyset programming.

#### **Barcode Programming**

The HR42 can be configured by scanning programming barcodes. All user programmable features/options are described along with their programming barcodes/commands in the following sections.

This programming method is most straightforward. However, it requires manually scanning barcodes. As a result, errors are more likely to occur.

### **Command Programming**

The HR42 can also be configured by serial commands (HEX) sent from the host device.

Users can design an application program to send those command strings to the scanners to perform device configuration.

#### **EasySet Programming**

Besides the two methods mentioned above, you can conveniently perform scanner configuration through EasySet too. EasySet is a Windows-based configuration tool particularly designed for Newland products, enabling users to gain access to decoded data and captured images and to configure scanners. For more information about this tool, refer to the EasySet User Guide.



Before programming the scanner, you need to pair it to a cradle first. When programming the scanner with serial commands or EasySet, you need to insert it in the paired cradle.

@SETUPE0



**Enter Setup** 

## **Programming Barcode/ Programming Command/Function**



The figure above is an example that shows you the programming barcode and command for the Enter Setup function:

- 1. The No Case Conversion barcode.
- 2. The No Case Conversion command.
- 3. The description of feature/option.
- 4. \*\* indicates factory default settings.

Note: "@" included in the programming command indicates permanent setting which means the setting will not be lost by removing power from the scanner or turning off or rebooting it; whereas "#" included in the programming command indicates temporary setting which means the setting will be lost by removing power from the scanner or turning off or rebooting it.

@SETUPEO



**Enter Setup** 

#### **Use of Programming Command**

Besides the barcode programming method, the scanner can also be configured by serial commands (HEX) sent from the host device. All commands must be entered in uppercase letters.

#### **Command Syntax**

Prefix StorageType Tag SubTag {Data} [,SubTag {Data}] [;Tag SubTag {Data}] [...] Suffix

Prefix: "~<SOH>0000" (HEX: 7E 01 30 30 30 30), 6 characters.

**StorageType**: "@" (HEX: **40**) or "#" (HEX: **23**), 1 character. "@" means permanent setting which will not be lost by removing power from the scanner or rebooting it; "#" means temporary setting which will be lost by removing power from the scanner or rebooting it.

**Tag**: A 3-character case-sensitive field that identifies the desired command group. For example, all USB HID-KBW configuration settings are identified with a Tag of KBW.

**SubTag**: A 3-character case-sensitive field that identifies the desired parameter within the tag group. For example, the SubTag for the keyboard layout is CTY.

Data: The value for a feature or parameter setting, identified by the Tag and SubTag.

Suffix: ";<ETX>" (HEX: 3B 03), 2 characters.

Multiple commands can be issued within one Prefix/Suffix sequence. For configuration commands, only the **Tag**, **SubTag**, and **Data** fields must be repeated for each command in sequence. If an additional command is to be applied to the same Tag, then the command is separated with a comma (,) and only the **SubTag** and **Data** fields of the additional commands are issued. If the additional command requires a different **Tag** field, the command is separated from previous command by a semicolon (;).

#### **Query Commands**

For query commands, the entry in the **Data** field in the syntax above is one of the following characters means:

\* (HEX: **2A**) What is the scanner's current value for the setting(s).

& (HEX: **26**) What is the factory default value for the setting(s).

^ (HEX: **5E**) What is the range of possible values for the setting(s).

@SETUPEO



**Enter Setup** 

The value of the **StoreType** field in a query command can be either "@" (HEX: **40**) or "#" (HEX: **23**).

A query command with the **SubTag** field omitted means to query all the settings concerning a tag. For example, to query all the current settings about Code 11, you should enter **7E 01 30 30 30 30 40 43 31 31 2A 3B 03** (i.e. ~<SOH>0000@C11\*;<ETX>).

#### Responses

Different from command sequence, the prefix of a response consists of the six characters of "<STX><SOH>0000" (HEX: **02 01 30 30 30)**.

The scanner responds to serial commands with one of the following three responses:

<ACK> (HEX: **06**) Indicates a good command which has been processed.

<NAK> (HEX: 15) Indicates a good configuration command with its **Data** field entry out of the allowable range for this

Tag and SubTag combination (e.g. an entry for an inter-keystroke delay of 100 when the field will

only allow 2 digits), or an invalid query command.

<ENQ> (HEX: **05**) Indicates an invalid Tag or SubTag command.

When responding, the scanner echoes back the command sequence with the status character above inserted directly before each of the punctuation marks (the comma or semicolon) in the command.

#### **Examples**

Example 1: Enable Code 11, set the minimum and maximum lengths to 12 and 22 respectively.

Enter: 7E 01 30 30 30 30 40 43 31 31 45 4E 41 31 2C 4D 49 4E 31 32 2C 4D 41 58 32 32 3B 03

(~<SOH>0000@C11ENA1,MIN12,MAX22;<ETX>)

Response: 02 01 30 30 30 30 40 43 31 31 45 4E 41 31 06 2C 4D 49 4E 31 32 06 2C 4D 41 58 32 32 06 3B 03

(<STX><SOH>0000@C11ENA1<ACK>,MIN12<ACK>,MAX22<ACK>;<ETX>)

Example 2: Query the current minimum and maximum lengths of Code 11.

Enter: 7E 01 30 30 30 30 40 43 31 31 4D 49 4E 2A 2C 4D 41 58 2A 3B 03

(~<SOH>0000@C11MIN\*,MAX\*;<ETX>)

Response: 02 01 30 30 30 30 40 43 31 31 4D 49 4E 31 32 06 2C 4D 41 58 32 32 06 3B 03

(<STX><SOH>0000@C11MIN12<ACK>,MAX22<ACK>;<ETX>)



\*\* Exit Setup

16



**Enter Setup** 

## **Use of Programming Barcode**

Scanning the **Enter Setup** barcode can enable the scanner to enter the setup mode. Then you can scan a number of programming barcodes to configure your scanner. To exit the setup mode, scan the **Exit Setup** barcode or a non-programing barcode, or reboot the scanner.



\*\* Exit Setup



**Enter Setup** 

Programming barcode data (i.e. the characters under programming barcode) can be transmitted to the host device. Scan the appropriate barcode below to enable or disable the transmission of programming barcode data to the host device.



\*\* Do Not Transmit Programming Barcode Data



**Transmit Programming Barcode Data** 





**Enter Setup** 

#### Illumination





# **Aiming**

When scanning/capturing image, the scanner projects an aiming pattern which allows positioning the target barcode within its field of view and thus makes decoding easier.

Normal: The scanner projects an aiming pattern only during barcode scanning/capture.

Always On: Aiming pattern is constantly on after the scanner is powered on.

Off: Aiming pattern is off all the time.



\*\* Normal









**Enter Setup** 

## **Good Read LED**

19

The green LED can be programmed to be On or Off to indicate good read.



\*\* On



Off



\*\* Exit Setup



**Enter Setup** 

#### **Good Read LED Duration**

This parameter sets the amount of time the Good Read LED remains on following a good read. It is programmable in 10ms increments from 20ms to 10,000ms.



@OINEDOIN20

\*\* Short (20ms)



Medium (120ms)



Long (220ms)



Prolonged (320ms)



Custom (20 - 10,000ms)

# **Xam**ple

#### Set the Good Read LED duration to 800ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Custom** barcode.
- 3. Scan the numeric barcodes "8", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



@SETUPE0



**Enter Setup** 

# **Power On Beep**

The scanner can be programmed to beep when it is powered on. Scan the Off barcode if you do not want a power on beep.





## **Good Read Beep**

Scanning the **Off** barcode can turn off the beep that indicates successful decode; scanning the **On** barcode can turn it back on.



@GRBENA0

Off





**Enter Setup** 

#### **Good Read Beep Duration**

This parameter sets the length of the beep the scanner emits on a good read. It is programmable in 10ms increments from 20ms to 300ms.



Short (40ms)



\*\* Medium (80ms)



Long (120ms)



Custom (20 - 300ms)

# Kanple Xanple

#### Set the Good Read Beep duration to 200ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Custom barcode.
- 3. Scan the numeric barcodes "2", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



\*\* Exit Setup



Enter Setup

## **Good Read Beep Frequency**

This parameter is programmable in 1Hz increments from 20Hz to 20,000Hz.



Extra Low (800Hz)



Low (1600Hz)



\*\* Medium (2730Hz)



High (4200Hz)



Custom (20 - 20,000Hz)

# Kanple

## Set the Good Read Beep frequency to 2,000Hz:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Custom barcode.
- 3. Scan the numeric barcodes "2", "0", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



23



**Enter Setup** 

## **Good Read Beep Volume**



\*\* Loud





## **Number of Good Read Beeps**

The number of beeps of a good read can be programmed from 1 to 9. To change the number of beeps, scan the barcode below and then scan a numeric barcode (1-9) and the **Save** barcode. The default value is 1.



**Number of Good Read Beeps** 





**Enter Setup** 

## **Good Read Beep Interval Time**

Good Read Beep Interval Time modifies the interval time between beeps, and it becomes effective when the Number of Good Read Beeps is greater than one.





## **Good Read Vibration**

You may choose whether or not to let the scanner vibrate when a barcode is successfully read by scanning the appropriate barcode below.







\*\* Exit Setup

25



**Enter Setup** 

#### **Good Read Vibration Duration**

This parameter sets the length for the Good Read Vibration. It is programmable in 1ms increments from 100ms to 2,000ms. The default value is 300ms.



**Set Good Read Vibration Duration** 

# **Xam**ple

#### Set the Good Read Vibration duration to 800ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set Good Read Vibration Duration barcode.
- 3. Scan the numeric barcodes "8", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.

## Scan Mode

**Level Mode:** A trigger pull activates a decode session. The decode session continues until a barcode is decoded or the trigger is released.

**Sense Mode:** The scanner activates a decode session every time it detects a barcode presented to it. The decode session continues until a barcode is decoded or the decode session timeout expires. **Reread Timeout** can avoid undesired rereading of same barcode in a given period of time. **Sensitivity** can change the Sense Mode's sensibility to changes in images captured. **Image Stabilization Timeout** gives the scanner time to adapt to ambient environment after it decodes a barcode and "looks" for another.

**Continuous Mode**: The scanner automatically starts one decode session after another. To suspend/resume barcode reading, simply press the trigger. **Reread Timeout** can avoid undesired rereading of same barcode in a given period of time.

**Pulse Mode:** When the trigger is pulled and released, scanning is activated until a barcode is decoded or the decode session timeout expires (The decode session timeout begins when the trigger is released).



\*\* Exit Setup

26



**Enter Setup** 

**Batch Mode:** A trigger pull activates a round of multiple decode sessions. This round of multiple scans continues until the trigger is released. Rereading the same barcode is not allowed in the same round.

**Aiming Mode:** The user holds down the trigger and swiftly targets a barcode with the aid of the aimer, before releasing the trigger to activate a decode session. The decode session continues until the barcode is decoded or the decode session timeout expires or another trigger pull is made.



\*\* Level Mode



**Sense Mode** 



**Continuous Mode** 



**Pulse Mode** 



**Batch Mode** 



**Aiming Mode** 



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**Enter Setup** 

#### **Decode Session Timeout**

This parameter sets the maximum time decode session continues during a scan attempt. It is programmable in 1ms increments from 1ms to 3,600,000ms. When it is set to 0, the timeout is infinite. The default setting is 3,000ms.



**Decode Session Timeout** 



#### Set the decode session timeout to 1,500ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Decode Session Timeout barcode.
- 3. Scan the numeric barcodes "1", "5", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.

## **Timeout between Decodes**

Timeout between Decodes sets the time period between the end of one decode session and the start of next session. It is programmable in 1ms increments from 1ms to 10,000ms. The default timeout is 500ms. This feature is only applicable to the Continuous modes.



**Timeout between Decodes** 



#### Set the timeout between decodes to 800ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Timeout between Decodes** barcode.
- 3. Scan the numeric barcodes "8", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.



@SETUPEO



**Enter Setup** 

## **Reread Timeout**

Reread Timeout can avoid undesired rereading of same barcode in a given period of time. This feature is only applicable to the Sense and Continuous modes.

Enable Reread Timeout: Do not allow the scanner to reread same barcode before the reread timeout expires.

**Disable Reread Timeout:** Allow the scanner to reread same barcode.



\*\* Enable Reread Timeout



**Disable Reread Timeout** 

The following parameter sets the time interval between two successive reads on same barcode. It is programmable in 1ms increments from 1ms to 3,600,000ms. The default setting is 15,000ms.



**Set Reread Timeout** 

# **Xample**

#### Set the reread timeout to 1,000ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set Reread Timeout barcode.
- 3. Scan the numeric barcodes "1", "0", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.



\*\* Exit Setup



**Enter Setup** 

## **Good Read Delay**

Good Read Delay sets the minimum amount of time before the scanner can read another barcode. This parameter is programmable in 1ms increments from 1ms to 3,600,000ms. The default setting is 500ms. Scan the appropriate barcode below to enable or disable the delay.



**Enable Good Read Delay** 



\*\* Disable Good Read Delay

To set the good read delay, scan the barcode below, then set the delay (from 1 to 3,600,000ms) by scanning the digit barcode(s) then scanning the **Save** barcode from the Appendix.



**Good Read Delay** 

# **E**xample

#### Set the good read delay to 1,000ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Good Read Delay barcode.
- 3. Scan the numeric barcodes "1", "0", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.



\*\* Exit Setup

30



**Enter Setup** 

## **Image Decoding Timeout**

Image Decoding Timeout specifies the maximum time the scanner will spend decoding an image. This parameter is programmable in 1ms increments from 1ms to 3,000ms. The default timeout is 350ms.



**Image Decoding Timeout** 



### Set the image decoding timeout to 800ms:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Image Decoding Timeout barcode.
- 3. Scan the numeric barcodes "8", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.



\*\* Exit Setup



**Enter Setup** 

## **Sensitivity**

Sensitivity specifies the degree of acuteness of the scanner's response to changes in images captured. There are 20 levels to choose from. The smaller the value, the higher the sensitivity and the lower requirement in image change to trigger the scanner. You can select an appropriate degree of sensitivity that fits the application environment. The default setting is Level 1. This feature is only applicable to the Sense mode.



Low Sensitivity



**Medium Sensitivity** 



**High Sensitivity** 



**Enhanced Sensitivity** 



**Custom Sensitivity (Level 1-20)** 

## Xanple xanple

### Set the sensitivity to Level 10:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Custom Sensitivity barcode.
- 3. Scan the numeric barcodes "1" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



@SETUPE0



**Enter Setup** 

## **Scanning Preference**

Normal Mode: Select this mode when reading barcodes on paper.

**Screen Mode:** Select this mode when reading barcodes on the screen.

High Motion Tolerance Mode: Select this mode when reading barcodes on moving objects.



\*\* Normal Mode



**High Motion Tolerance Mode** 



Screen Mode



\*\* Exit Setup



**Enter Setup** 

#### Read Barcode On/Off

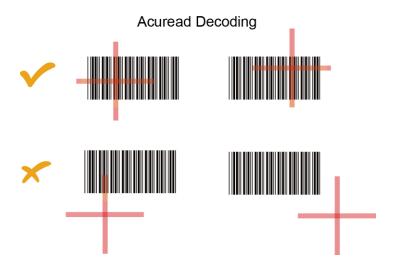
Sending the Read Barcode Off command ~<SOH>0000#SCNENA0;<ETX> to the scanner can disable it from reading barcode, and the scanner is unable to scan barcode unless you send the Read Barcode On command ~<SOH>0000#SCNENA1;<ETX> to it or power cycle it. By default, Read Barcode is On.

### **Decode Area**

Whole Area Decoding: The scanner attempts to decode barcode(s) within its field of view, from the center to the periphery, and transmits the barcode that has been first decoded.

**Specific Area Decoding:** The scanner attempts to read barcode(s) within a specified decoding area and transmits the barcode that has been first decoded. This option allows the scanner to narrow its field of view to make sure it reads only those barcodes intended by the user. For instance, if multiple barcodes are placed closely together, specific area decoding in conjunction with appropriate pre-defined decoding area will insure that only the desired barcode is read.

**Acuread Decoding:** The scanner only decodes the barcode aimed squarely by the aiming pattern. For those using a crosshair aiming pattern, only the barcode aimed by the center of crosshair will be decoded.





\*\* Exit Setup



**Enter Setup** 



\*\* Whole Area Decoding



**Specific Area Decoding** 



**Acuread Decoding** 

If Specific Area Decoding is enabled, the scanner only reads barcodes that intersect the predefined decoding area.

The default decoding area is an area of 40% top, 60% bottom, 40% left and 60% right of the scanner's field of view You can define the decoding area using the **Top of Decoding Area**, **Bottom of Decoding Area**, **Left of Decoding Area** and **Right of Decoding Area** barcodes as well as numeric barcode(s) that represent(s) a desired percentage (0-100). The value of Bottom must be greater than that of Top; the value of Right must be greater than that of Left.



**Top of Decoding Area** 



**Bottom of Decoding Area** 



Left of Decoding Area

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**Right of Decoding Area** 





**Enter Setup** 



# Kample

Program the scanner to only read Barcode 1 in the figure above by setting the decoding area to 10% top, 45% bottom, 15% left and 30% right:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Top of Decoding Area barcode.
- 3. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Bottom of Decoding Area barcode.
- 6. Scan the numeric barcodes "4" and "5" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Top of Decoding Area** barcode.
- 9. Scan the numeric barcodes "1" and "0" from the "Digit Barcodes" section in Appendix.
- 10. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 11. Scan the Left of Decoding Area barcode.
- 12. Scan the numeric barcode "0" from the "Digit Barcodes" section in Appendix.
- 13. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 14. Scan the Right of Decoding Area barcode.
- 15. Scan the numeric barcodes "3" and "0" from the "Digit Barcodes" section in Appendix.
- 16. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 17. Scan the Left of Decoding Area barcode.
- 18. Scan the numeric barcodes "1" and "5" from the "Digit Barcodes" section in Appendix.
- 19. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 20. Scan the Exit Setup barcode.



\*\* Exit Setup

36



**Enter Setup** 

## Image Flipping

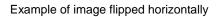




Flip Horizontally

Example of image not flipped







## **Smart Stand Mode**

37

After this feature is turned on, the scanner will switch from its current scan mode to the Sense mode when it is inserted in the stand, and it will operate in its previous scan mode when it is removed from the stand.





\*\* On





**Enter Setup** 

### **Power Off Scanner**



**Power Off Scanner** 

## **Default Settings**

## **Factory Defaults**

Scanning the Reset Scanner/Reset Cradle barcode can restore the scanner/cradle to the factory defaults.

You may need to reset your scanner/cradle when:

- 1. Scanner/cradle is not properly configured so that the scanner fails to decode barcodes or to communicate with the cradle.
- 2. you forget previous configuration and want to avoid its impact.
- 3. functions that are rarely used have been enabled for the time being.



**Reset Scanner** 



**Reset Cradle** 

@SETUPE0



**Enter Setup** 

### **Custom Defaults**

Scanning the **Restore All Custom Defaults** barcode can reset all parameters on the scanner to the custom defaults. Scanning the **Save as Custom Defaults** barcode can set the current settings as custom defaults.

Custom defaults are stored in the non-volatile memory.



Save as Custom Defaults



**Restore All Custom Defaults** 



Restoring the scanner to the factory defaults will not remove the custom defaults from the scanner.





**Enter Setup** 

## **Query Scanner Information**

After scanning the barcode below, the scanner information (including product name, firmware version, decoder version, hardware version, product serial number, OEM serial number and manufacturing date) will be sent to the host device.



**Query Scanner Information** 

**Query Product Name** 



**Query Product Name** 

**Query Firmware Version** 



**Query Firmware Version** 

**Query Decoder Version** 



**Query Decoder Version** 





**Enter Setup** 

## **Query Hardware Version**



**Query Hardware Version** 

**Query Serial Number** 



**Query Serial Number** 

**Query Manufacturing Date** 



**Query Manufacturing Date** 

**Query OEM Serial Number** 



**Query OEM Serial Number** 





**Enter Setup** 

## **Query Cradle Information**

After scanning the barcode below, the cradle information (including model number, firmware version, product serial number, and manufacturing date) will be sent to the host device.



**Query Cradle Information** 

## **Query Remaining Battery of Scanner**

After scanning the barcode below, the percentage of battery power remaining will be sent to the host device.



**Query Remaining Battery of Scanner** 





**Enter Setup** 

## **Chapter 4 Wireless Communications**

## **Operating Modes**

The scanner provides the following two operating modes:

**Bluetooth HID Mode** allows your scanner to communicate with a remote host using Bluetooth. You must first pair your scanner to the host before these two Bluetooth devices can communicate with each other.

Cradle Mode allows your scanner to communicate with a remote host by pairing with a cradle.



\*\* Cradle Mode



**Bluetooth HID Mode** 

### **Batch Mode**

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### **Batch Mode Options**

**Off:** The scanner attempts to transmit every barcode you scan. When you are out of service range, the scanned data will be lost.

**Automatic Batch Mode:** When in service range, the scanner attempts to transmit every barcode you scan. When out of range, the scanner stores the scanned data in the flash memory. Once you are back to service range, the scanner will automatically transmit the stored data and then remove it from the flash memory after transmission is done.

Manual Batch Mode: Scanned data will be stored in the flash memory no matter whether you are in service range or not. You may send the stored data to the host in either of the following ways: (i) press the P button on the cradle after inserting the scanner in cradle; or (ii) scan the Transmit Stored Data barcode before inserting the scanner in cradle. The scanner will automatically remove the stored data from the flash memory after transmission is done if the Auto Clear Stored Data after Transmission feature is turned on.





**Enter Setup** 



\*\* Off



**Automatic Batch Mode** 

@WLSBAT2

**Manual Batch Mode** 

## **Prevent Same Barcode Storage**

This feature is available only when scanning barcodes in the Automatic or Manual Batch mode.

**On:** The scanner discards the data and generates an error beep when encountering a barcode that has existed in the flash memory.

Off: The scanner stores the data when encountering a barcode that has existed in the flash memory.





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\*\* Exit Setup



**Enter Setup** 

## **Batch Mode Transmit Delay**

Sometimes when multiple barcodes stored in the flash memory are sent to the host, the transmission of those barcodes is too fast for the application to process. To program a transmit delay between barcodes, scan one of the following delays.



\*\* No Transmit Delay (0ms)



**Short Transmit Delay (50ms)** 



Medium Transmit Delay (100ms)



Long Transmit Delay (150ms)



**Custom Transmit Delay (0-10,000ms)** 

## E xample

45

### Set the batch mode transmit delay to 200ms:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Custom Transmit Delay barcode.
- 3. Scan the numeric barcodes "2", "0" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **End of Transmission Message for Batch Mode**

You may scan the appropriate barcode below to select whether or not to send an end of transmission message (user-programmable) to notify the host when transmission of all stored data is done. This feature is only available to data transmission initiated manually under the Manual Batch mode.



\*\* End of Transmission Message Off



**End of Transmission Message On** 

An end of transmission message can contain up to 10 characters (HEX values from 0x00 to 0xFF). To set an end of transmission message, scan the **Set End of Transmission Message** barcode, the numeric barcodes representing the hexadecimal values of desired character(s) and the **Save** barcode. The default setting is "EOT".



**Set End of Transmission Message** 

# Kanple xample

#### Set the end of transmission message to "END" (HEX: 0x45, 0x4E, 0x44):

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set End of Transmission Message barcode.
- 3. Scan the numeric barcodes "4", "5", "4", "E", "4" and "4" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

### **Transmit Stored Data**

You may scan the barcode below and then insert the scanner in cradle to send the stored data in the flash memory to the host. This feature is only available to the Manual Batch mode.



**Transmit Stored Data** 

### **Auto Clear Stored Data after Transmission**

You may scan the appropriate barcode below to choose whether to clear or keep the stored data in the flash memory after transmission. This feature is only available to the Manual Batch mode.





**Query/Clear Stored Data in Flash** 



**Query the Number of Stored Barcodes** 



**Clear All Stored Data** 



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\*\* Exit Setup



**Enter Setup** 

## Scanner(s) to Cradle Support

## **Wireless Communication Modes**

Point-to-Point Mode: Only one scanner can be paired to one cradle at a time.

Multiple-to-Point Mode: Up to seven scanners can be paired to one cradle.



\*\* Point-to-Point Mode



**Multiple-to-Point Mode** 

## Clear Pairing Info on Scanner/Cradle



**Clear Pairing Info on Cradle** 



**Clear Pairing Info on Scanner** 



\*\* Exit Setup



**Enter Setup** 

## Chapter 5 RS-232 Interface

### Introduction

When the cradle is connected to the RS-232 port of a host device, you need to set communication parameters (including baud rate, parity check, data bit and stop bit) on the cradle to match the host device so that two devices can communicate with each other.

## **Baud Rate**

Baud rate is the number of bits of data transmitted per second. Set the baud rate to match the host requirements.



\*\* 115200



57600



38400



19200



14400



49

\*\* Exit Setup



**Enter Setup** 







## **Parity Check**

Set the parity type to match the host requirements.

**Odd Parity:** If the data contains an odd number of 1 bits, the parity bit value is set to 0.

**Even Parity:** If the data contains an even number of 1 bits, the parity bit value is set to 0.

**None:** Select this option when no parity bit is required.



\*\* None



Even Parity



**Odd Parity** 





Enter Setup

## **Data Bit**

Set the number of data bits to match the host requirements.



7 Data Bits



\*\* 8 Data Bits

## **Stop Bit**

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. Set the number of stop bits to match the host requirements.



\*\* 1 Stop Bit



2 Stop Bits

@SETUPE0

51 \*\* Exit Setup



**Enter Setup** 

#### **Hardware Auto Flow Control**

If this feature is enabled, the cradle determines whether to transmit data based on CTS signal level. When CTS signal is at a low level which means the serial port's cache memory of receiving device (such as PC) is full, the cradle sends data through RS-232 port until CTS signal is set to high level by receiving device. When the cradle is not ready for receiving, it will set RTS signal to low level. When sending device (such as PC) detects it, it will not send data to the cradle any more to prevent data loss.

If this feature is disabled, reception/transmission of serial data will not be influenced by RTS/CTS signal.



\*\* Disable Hardware Auto Flow Control



**Enable Hardware Auto Flow Control** 



Before enabling this feature, make sure that RTS/CTS signal lines are contained in RS-232 cable. Without the signal lines, RS-232 communication errors will occur.





**Enter Setup** 

## **Chapter 6 USB Interface**

## Introduction

There are two options for USB connection between the cradle and host device:

- USB HID Keyboard: The cradle's transmission is simulated as USB keyboard input with no need for command configuration or a driver. Barcode data could be entered by the virtual keyboard directly and it is also convenient for the host device to receive data.
- ♦ USB CDC: It is compliant with the standard USB CDC class specifications defined by the USB-IF and allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature.

When the cradle is connected to both USB and RS-232 ports on a host device, it will select the USB connection by default.



\*\* Exit Setup



**Enter Setup** 

## **USB HID Keyboard**

When the cradle is connected to the USB port on a host device, you can enable the USB HID Keyboard feature by scanning the barcode below. The cradle's transmission will be simulated as USB keyboard input. The Host receives keystrokes on the virtual keyboard. It works on a Plug and Play basis and no driver is required.



\*\* USB HID Keyboard



If the host device allows keyboard input, then no extra software is needed for HID Keyboard input.





Enter Setup

## **USB Country Keyboard Types**

Keyboard layouts vary from country to country. The default setting is U.S. keyboard.



\*\* U.S. (English)



Belgium



Brazil



Canada (French)



Czechoslovakia



Denmark



Finland (Swedish)



\*\* Exit Setup



**Enter Setup** 



France



**Germany/ Austria** 



@KBWCTY10

Hungary



@KBWCTY12

Israel (Hebrew)



Latin America/ South America



**Netherlands (Dutch)** 





Enter Setup



Norway





Romania



Russia

Portugal

@KBWCTY21
Slovakia









\*\* Exit Setup



**Enter Setup** 



Switzerland (German)



Turkey\_F



Turkey\_Q



UK



Japan



\*\* Exit Setup



Enter Setup

## **Emulate ALT+Keypad**

When **Emulate ALT+Keypad** is turned on, any ASCII character (0x00 - 0xFF) is sent over the numeric keypad no matter which keyboard type is selected.

- 1. ALT Make
- 2. Enter the number corresponding to a desired character on the keypad.
- 3. ALT Break

After **Emulate ALT+Keypad ON** is selected, you need to choose the code page with which the barcodes were created and to turn **Unicode Encoding** On or Off depending on the encoding used by the application software.



\*\* Emulate ALT+Keypad OFF



Emulate ALT+Keypad ON



Since sending a character involves multiple keystroke emulations, this method appears less efficient.



Supposing Emulate ALT+Keypad is ON, Unicode Encoding is Off, and Code Page 1252 (West European Latin) is selected, barcode data "AĐF" (65/208/70) is sent as below:

"A" - "ALT Make" + "065" + "ALT Break"

"Đ" -- "ALT Make" + "208" + "ALT Break"

"F" -- "ALT Make" + "070" + "ALT Break"





**Enter Setup** 

#### **Code Page**

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the barcode being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, select the code page with which the barcodes were created by scanning the appropriate barcode below. For PDF417, QR Code, Aztec and Data Matrix, besides setting the code page, you also need to set the character encoding in the "Character Encoding" section in Chapter 7. This feature is only effective when **Emulate ALT+Keypad** is turned on.



\*\* Code Page 1252 (West European Latin)



Code Page 1251 (Cyrillic)



Code Page 1250 (Central and East European Latin)



Code Page 1253 (Greek)



Code Page 1254 (Turkish)



Code Page 1255 (Hebrew)





Enter Setup



Code Page 1256 (Arabic)



Code Page 1257 (Baltic)



Code Page 1258 (Vietnamese)



Code Page 936 (Simplified Chinese, GB2312, GBK)



Code Page 950 (Traditional Chinese, Big5)



Code Page 874 (Thai)



Code Page 932 (Japanese, Shift-JIS)



Code Page 949 (Korean, Unified Hangul Code)



\*\* Exit Setup



**Enter Setup** 

#### **Unicode Encoding**

Different host program may use different character encodings for handling incoming barcode data. For instance, Microsoft Office Word uses Unicode encoding and therefore you should turn **Unicode Encoding** on, whereas Microsoft Office Excel or Notepad uses Code Page encoding and therefore you should turn **Unicode Encoding** off. This feature is only effective when **Emulate ALT+Keypad** is turned on.





On





**Enter Setup** 

# **Function Key Mapping**

When Ctrl+ASCII Mode is selected, function characters (0x00 - 0x1F) are sent as ASCII sequences.

- 1. CTRL Make
- 2. Press function key
- 3. CTRL Break



\*\* Disable



Ctrl+ASCII Mode



If **Ctrl+ASCII Mode** is selected and other parameters of USB HID Keyboard adopt factory defaults, barcode data "A<HT>(i.e. Horizontal Tab)F" (0x41/0x09/0x46) is sent as below:

"A" - Keystroke "A".

<HT> - "Ctrl Make" + Keystroke "I" + "Ctrl Break"

"F" - Keystroke "F"

For some text editors, "Ctrl I" means italic convert. So the output may be "AF".



Emulate ALT+Keypad ON prevails over Ctrl+ASCII Mode.



\*\* Exit Setup



**Enter Setup** 

# **ASCII Function Key Mapping Table**

ASCII Function	ASCII Value (HEX)	Function Key Mapping Disabled	Ctrl+ASCII	
NUL	00	Null	Ctrl+@	
SOH	01	Keypad Enter	Ctrl+A	
STX	02	Caps Lock	Ctrl+B	
ETX	03	ALT	Ctrl+C	
EOT	04	Null	Ctrl+D	
ENQ	05	CTRL	Ctrl+E	
ACK	06	Null	Ctrl+F	
BEL	07	Enter	Ctrl+G	
BS	08	Left Arrow	Ctrl+H	
HT	09	Horizontal Tab	Ctrl+I	
LF	0A	Down Arrow	Ctrl+J	
VT	0B	Vertical Tab	Ctrl+K	
FF	0C	Delete	Ctrl+L	
CR	0D	Enter	Ctrl+M	
SO	0E	Insert	Ctrl+N	
SI	0F	Esc	Ctrl+O	
DLE	10	F11	Ctrl+P	
DC1	11	Home	Ctrl+Q	
DC2	12	PrintScreen	Ctrl+R	
DC3	13	Backspace	Ctrl+S	
DC4	14	tab+shift	Ctrl+T	
NAK	15	F12	Ctrl+U	
SYN	16	F1	Ctrl+V	
ETB	17	F2	Ctrl+W	
CAN	18	F3	Ctrl+X	
EM	19	F4	Ctrl+Y	
SUB	1A	F5	Ctrl+Z	
ESC	11	F6	Ctrl+[	
FS	1C	F7	Ctrl+\	
GS	1D	F8	Ctrl+]	
RS	1E	F9	Ctrl+6	
US	1F	F10	Ctrl+-	





**Enter Setup** 

# **ASCII Function Key Mapping Table (Continued)**

The last five characters (0x1B~0x1F) in the table above apply to US keyboard layout only. The following chart provides the equivalents of these five characters for other countries.

Country	Ctrl+ASCII					
United States	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-	
Belgium	Ctrl+[	Ctrl+<	Ctrl+]	Ctrl+6	Ctrl+-	
Scandinavia	Ctrl+8	Ctrl+<	Ctrl+9	Ctrl+6	Ctrl+-	
France	Ctrl+^	Ctrl+8	Ctrl+\$	Ctrl+6	Ctrl+=	
Germany		Ctrl+Ã	Ctrl++	Ctrl+6	Ctrl+-	
Italy		Ctrl+\	Ctrl++	Ctrl+6	Ctrl+-	
Switzerland		Ctrl+<	Ctrl+	Ctrl+6	Ctrl+-	
United Kingdom	Ctrl+[	Ctrl+⊄	Ctrl+]	Ctrl+6	Ctrl+-	
Denmark	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-	
Norway	Ctrl+8	Ctrl+\	Ctrl+9	Ctrl+6	Ctrl+-	
Spain	Ctrl+[	Ctrl+\	Ctrl+]	Ctrl+6	Ctrl+-	



\*\* Exit Setup



**Enter Setup** 

## **Inter-Keystroke Delay**

This parameter specifies the delay between emulated keystrokes.



\*\* No Delay



Long Delay (40ms)

@KBWDLY20

Short Delay (20ms)

#### **Convert Case**

You may scan the appropriate barcode below to convert all barcode data to your desired case.



\*\* No Case Conversion



**Convert All to Upper Case** 



**Convert All to Lower Case** 



When the Convert All to Lower Case feature is enabled, barcode data "AbC" is transmitted as "abc".



If Emulate ALT+Keypad ON is selected, Convert All to Lower Case and Convert All to Upper Case do not function.





Enter Setup

## **Emulate Numeric Keypad**



Do Not Emulate Numeric Keypad 1: Sending a number (0-9) is emulated as keystroke(s) on main keyboard.

**Emulate Numeric Keypad 1:** Sending a number (0-9) is emulated as keystroke(s) on numeric keypad. The state of Num Lock on the simulated numeric keypad is determined by its equivalent on the host device. If Num Lock on the host device is turned off, the output of simulated numeric keypad is function key instead of number.

**Do Not Emulate Numeric Keypad 2:** Sending "+", "-", "\*" and "/" is emulated as keystroke(s) on main keyboard.

**Emulate Numeric Keypad 2:** Sending "+", "-", "\*" and "/" is emulated as keystroke(s) on numeric keypad.

\*\* Do Not Emulate Numeric Keypad 1

@KBWNIIM1

**Emulate Numeric Keypad 1** 



\*\* Exit Setup



**Enter Setup** 



\*\* Do Not Emulate Numeric Keypad 2



**Emulate Numeric Keypad 2** 



Emulate ALT+Keypad ON prevails over Emulate Numeric Keypad.



Supposing the Emulate Numeric Keypad 1 feature is enabled:

if Num Lock on the host device is ON, "A4.5" is transmitted as "A4.5";

if Num Lock on the host device is OFF, "A4.5" is transmitted as ".A":

- 1. "A" is sent on main keyboard;
- 2. "4" is sent as the function key "Cursor Move to Left";
- 3. "." is sent on main keyboard;
- 4. "5" is not sent as it does not correspond to any function key.

@SETUPE0



Enter Setup

# **Polling Rate**

This parameter specifies the polling rate for a USB keyboard. If the Host drops characters, change the polling rate to a bigger value.



1ms













@SETUPE0

\*\* Exit Setup



**Enter Setup** 



8ms





10ms

# **USB CDC**

If your cradle is connected to the USB port on a host device, the USB CDC feature allows the host device to receive data in the way as a serial port does. A driver is needed when using this feature. You may download it from our website at www.newlandaidc.com.



**USB CDC** 





**Enter Setup** 

# Chapter 7 Symbologies

## Introduction

Every symbology (barcode type) has its own unique attributes. This chapter provides programming barcodes for configuring the scanner so that it can identify various symbologies. It is recommended to disable those that are rarely used to increase the efficiency of the scanner.

# **Global Settings**

## **Enable/Disable All Symbologies**

If the **Disable All Symbologies** feature is enabled, the scanner will not be able to read any non-programming barcodes except the programming barcodes.

**Enable All Symbologies** 

**Disable All Symbologies** 





**Enter Setup** 

# **Enable/Disable 1D Symbologies**



**Enable 1D Symbologies** 



**Disable 1D Symbologies** 

# **Enable/Disable 2D Symbologies**



**Enable 2D Symbologies** 



**Disable 2D Symbologies** 

# **Enable/Disable Postal Symbologies**



**Enable All Postal Symbologies** 



**Disable All Postal Symbologies** 

72



@SETUPE0



Enter Setup

#### 1D Twin Code

1D twin code is two 1D barcodes of a symbology or of different symbologies paralleled vertically. Both barcodes must have similar specifications and be placed closely together.

There are 3 options for reading 1D twin code:

- ♦ Single 1D Code Only: Read either 1D code.
- ♦ **Twin 1D Code Only:** Read both 1D codes. Transmission sequence: upper 1D code followed by lower 1D code.
- ♦ Both Single & Twin: Read both 1D codes. If successful, transmit as twin 1D code only. Otherwise, try single 1D code only.



\*\* Single 1D Code Only



Twin 1D Code Only



**Both Single & Twin** 

## **Enhance Poor Quality 1D Barcode Decoding**



\*\* Off



On



\*\* Exit Setup



**Enter Setup** 

# **Code 128**

# **Restore Factory Defaults**



**Restore the Factory Defaults of Code 128** 

## **Enable/Disable Code 128**



\*\* Enable Code 128



**Disable Code 128** 



If the scanner fails to identify Code 128 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 128** barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Set Length Range for Code 128**

The scanner can be configured to only decode Code 128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 128 barcodes with that length are to be decoded.



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#### Set the scanner to decode Code 128 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

## EAN-8

# **Restore Factory Defaults**



**Restore the Factory Defaults of EAN-8** 

#### **Enable/Disable EAN-8**



\*\* Enable EAN-8



**Disable EAN-8** 



If the scanner fails to identify EAN-8 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-8** barcode.

## **Transmit Check Character**

EAN-8 is 8 digits in length with the last one as its check character used to verify the integrity of the data.



\*\* Transmit EAN-8 Check Character



Do Not Transmit EAN-8 Check Character

76



\*\* Exit Setup



**Enter Setup** 

# 2-Digit Add-On Code

An EAN-8 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a two-digit add-on code.





\*\* Disable 2-Digit Add-On Code



**Enable 2-Digit Add-On Code** 



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**Disable 2-Digit Add-On Code:** The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 2-digit add-on barcode. It can also decode EAN-8 barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of EAN-8 barcodes with and without 2-digit add-on codes.





**Enter Setup** 

## 5-Digit Add-On Code

An EAN-8 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-8 barcode while the part circled by red dotted line is a five-digit add-on code.





\*\* Disable 5-Digit Add-On Code



**Enable 5-Digit Add-On Code** 



**Disable 5-Digit Add-On Code:** The scanner decodes EAN-8 and ignores the add-on code when presented with an EAN-8 plus 5-digit add-on barcode. It can also decode EAN-8 barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of EAN-8 barcodes with and without 5-digit add-on codes.

#### Add-On Code Required

When EAN-8 Add-On Code Required is selected, the scanner will only read EAN-8 barcodes that contain add-on codes.



**EAN-8 Add-On Code Required** 



\*\* EAN-8 Add-On Code Not Required



\*\* Exit Setup 78



**Enter Setup** 

## **Add-On Code Separator**

When this feature is on, there is a space between the data from the barcode and the data from the add-on code. When turned off, there is no space.





#### Convert EAN-8 to EAN-13

**Convert EAN-8 to EAN-13:** Convert EAN-8 decoded data to EAN-13 format before transmission. After conversion, the data follows EAN-13 format and is affected by EAN-13 programming selections (e.g., Check Character).

Do Not Convert EAN-8 to EAN-13: EAN-8 decoded data is transmitted as EAN-8 data, without conversion.



\*\* Do Not Convert EAN-8 to EAN-13

79



Convert EAN-8 to EAN-13





**Enter Setup** 

## **EAN-13**

# **Restore Factory Defaults**



**Restore the Factory Defaults of EAN-13** 

## **Enable/Disable EAN-13**



\*\* Enable EAN-13



**Disable EAN-13** 



If the scanner fails to identify EAN-13 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable EAN-13** barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Transmit Check Character**



\*\* Transmit EAN-13 Check Character



Do Not Transmit EAN-13 Check Character

## 2-Digit Add-On Code

An EAN-13 barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a two-digit add-on code.





\*\* Disable 2-Digit Add-On Code



**Enable 2-Digit Add-On Code** 



**Disable 2-Digit Add-On Code:** The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 2-digit add-on barcode. It can also decode EAN-13 barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of EAN-13 barcodes with and without 2-digit add-on codes.



\*\* Exit Setup

81



**Enter Setup** 

## 5-Digit Add-On Code

An EAN-13 barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is an EAN-13 barcode while the part circled by red dotted line is a five-digit add-on code.





\*\* Disable 5-Digit Add-On Code



**Enable 5-Digit Add-On Code** 



**Disable 5-Digit Add-On Code:** The scanner decodes EAN-13 and ignores the add-on code when presented with an EAN-13 plus 5-digit add-on barcode. It can also decode EAN-13 barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of EAN-13 barcodes with and without 5-digit add-on codes.

#### Add-On Code Required

When **EAN-13 Add-On Code Required** is selected, the scanner will only read EAN-13 barcodes that contain add-on codes.



\*\* EAN-13 Add-On Code Not Required



**EAN-13 Add-On Code Required** 





**Enter Setup** 

#### Add-On Code Separator

When this feature is on, there is a space between the data from the barcode and the data from the add-on code. When turned off, there is no space.





# EAN-13 Beginning with 290 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "290". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "290" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



\*\* Do Not Require Add-On Code



Require Add-On Code



\*\* Exit Setup



**Enter Setup** 

#### EAN-13 Beginning with 378/379 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "378" or "379". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a "378" or "379" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



\*\* Do Not Require Add-On Code



Require Add-On Code

#### EAN-13 Beginning with 414/419 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "414" or "419". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a "414" or "419" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



\*\* Do Not Require Add-On Code



Require Add-On Code



\*\* Exit Setup

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**Enter Setup** 

#### EAN-13 Beginning with 434/439 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with a "434" or "439". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with a "434" or "439" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



\*\* Do Not Require Add-On Code



Require Add-On Code

#### EAN-13 Beginning with 977 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "977". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "977" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



\*\* Do Not Require Add-On Code

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Require Add-On Code





**Enter Setup** 

#### EAN-13 Beginning with 978 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "978". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "978" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



\*\* Do Not Require Add-On Code



Require Add-On Code

#### EAN-13 Beginning with 979 Add-On Code Required

This setting programs the scanner to require an add-on code (2-digit or 5-digit) on EAN-13 barcodes that begin with "979". The following settings can be programmed:

**Require Add-On Code:** All EAN-13 barcodes that begin with "979" must have a 2-digit or 5-digit add-on code. The EAN-13 barcode with the add-on code is then transmitted. If the required add-on code is not found, the EAN-13 barcode is discarded.

**Do Not Require Add-On Code:** If you have selected **Require Add-On Code**, and you want to disable this feature, scan **Do Not Require Add-On Code**. EAN-13 barcodes are handled, depending on your selection for the "Add-On Code Required" feature.



\*\* Do Not Require Add-On Code



Require Add-On Code

86



\*\* Exit Setup



Enter Setup

# **UPC-E**

# **Restore Factory Defaults**



Restore the Factory Defaults of UPC-E

## **Enable/Disable UPC-E**



\*\* Enable UPC-E0



Disable UPC-E0



**Enable UPC-E1** 



\*\* Disable UPC-E1



If the scanner fails to identify UPC-E0/UPC-E1 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-E0/UPC-E1** barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Transmit Check Character**

UPC-E is 8 digits in length with the last one as its check character used to verify the integrity of the data.



\*\* Transmit UPC-E Check Character



Do Not Transmit UPC-E Check Character

#### 2-Digit Add-On Code

A UPC-E barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a two-digit add-on code.





\*\* Disable 2-Digit Add-On Code



**Enable 2-Digit Add-On Code** 

88



**Disable 2-Digit Add-On Code:** The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 2-digit add-on barcode. It can also decode UPC-E barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of UPC-E barcodes with and without 2-digit add-on codes.



\*\* Exit Setup



**Enter Setup** 

# 5-Digit Add-On Code

A UPC-E barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-E barcode while the part circled by red dotted line is a five-digit add-on code.





\*\* Disable 5-Digit Add-On Code



**Enable 5-Digit Add-On Code** 



**Disable 5-Digit Add-On Code:** The scanner decodes UPC-E and ignores the add-on code when presented with a UPC-E plus 5-digit add-on barcode. It can also decode UPC-E barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of UPC-E barcodes with and without 5-digit add-on codes.



\*\* Exit Setup



**Enter Setup** 

# **Add-On Code Required**

When UPC-E Add-On Code Required is selected, the scanner will only read UPC-E barcodes that contain add-on codes.



**UPC-E Add-On Code Required** 



\*\* UPC-E Add-On Code Not Required

# **Add-On Code Separator**

When this feature is on, there is a space between the data from the barcode and the data from the add-on code. When turned off, there is no space.



\*\* Off



- - C

On



\*\* Exit Setup



**Enter Setup** 

# **Transmit Preamble Character**

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-E barcode. Select one of the following options for transmitting UPC-E preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



\*\* System Character



No Preamble



**System Character & Country Code** 

## Convert UPC-E to UPC-A

**Convert UPC-E to UPC-A:** Convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Character).

Do Not Convert UPC-E to UPC-A: UPC-E decoded data is transmitted as UPC-E data, without conversion.



\*\* Do Not Convert UPC-E to UPC-A

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Convert UPC-E to UPC-A





# **UPC-A**

# **Restore Factory Defaults**



Restore the Factory Defaults of UPC-A

## **Enable/Disable UPC-A**



\*\* Enable UPC-A



Disable UPC-A



If the scanner fails to identify UPC-A barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable UPC-A** barcode.

#### **Transmit Check Character**

UPC-A is 13 digits in length with the last one as its check character used to verify the integrity of the data.



\*\* Transmit UPC-A Check Character



Do Not Transmit UPC-A Check Character



\*\* Exit Setup



**Enter Setup** 

## 2-Digit Add-On Code

A UPC-A barcode can be augmented with a two-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a two-digit add-on code.





\*\* Disable 2-Digit Add-On Code



**Enable 2-Digit Add-On Code** 



**Disable 2-Digit Add-On Code:** The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 2-digit add-on barcode. It can also decode UPC-A barcodes without 2-digit add-on codes.

**Enable 2-Digit Add-On Code:** The scanner decodes a mix of UPC-A barcodes with and without 2-digit add-on codes.



\*\* Exit Setup



**Enter Setup** 

## 5-Digit Add-On Code

A UPC-A barcode can be augmented with a five-digit add-on code to form a new one. In the example below, the part surrounded by blue dotted line is a UPC-A barcode while the part circled by red dotted line is a five-digit add-on code.





\*\* Disable 5-Digit Add-On Code



**Enable 5-Digit Add-On Code** 



**Disable 5-Digit Add-On Code:** The scanner decodes UPC-A and ignores the add-on code when presented with a UPC-A plus 5-digit add-on barcode. It can also decode UPC-A barcodes without 5-digit add-on codes.

**Enable 5-Digit Add-On Code:** The scanner decodes a mix of UPC-A barcodes with and without 5-digit add-on codes.

#### **Add-On Code Required**

When UPC-A Add-On Code Required is selected, the scanner will only read UPC-A barcodes that contain add-on codes.



**UPC-A Add-On Code Required** 



\*\* UPC-A Add-On Code Not Required

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\*\* Exit Setup



**Enter Setup** 

## **Add-On Code Separator**

When this feature is on, there is a space between the data from the barcode and the data from the add-on code. When turned off, there is no space.





#### **Transmit Preamble Character**

Preamble characters (Country Code and System Character) can be transmitted as part of a UPC-A barcode. Select one of the following options for transmitting UPC-A preamble to the host device: transmit system character only, transmit system character and country code ("0" for USA), or transmit no preamble.



\*\* No Preamble



**System Character** 



**System Character & Country Code** 



\*\* Exit Setup



**Enter Setup** 

## Interleaved 2 of 5

## **Restore Factory Defaults**



Restore the Factory Defaults of Interleaved 2 of 5

## Enable/Disable Interleaved 2 of 5



\*\* Enable Interleaved 2 of 5



Disable Interleaved 2 of 5



If the scanner fails to identify Interleaved 2 of 5 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Interleaved 2 of 5** barcode.



\*\* Exit Setup



**Enter Setup** 

#### Set Length Range for Interleaved 2 of 5

The scanner can be configured to only decode Interleaved 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 6)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Interleaved 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Interleaved 2 of 5 barcodes with that length are to be decoded.



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Set the scanner to decode Interleaved 2 of 5 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the **Exit Setup** barcode.





Enter Setup

#### **Check Character Verification**

A check character is optional for Interleaved 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Interleaved 2 of 5 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Interleaved 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Interleaved 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Interleaved 2 of 5 barcodes.



\*\* Disable



Do Not Transmit Check Character After Verification



**Transmit Check Character After Verification** 



If the **Do Not Transmit Check Character After Verification** option is enabled, Interleaved 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification**option is enabled and the minimum length is set to 4, Interleaved 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)



\*\* Exit Setup



**Enter Setup** 

## ITF-14

ITF-14 is a special kind of Interleaved 2 of 5 with a length of 14 characters and the last character as the check character.

ITF-14 priority principle: Forthe Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character, the ITF-14 configurations shall take precedence over the Interleaved 2 of 5 settings.

## **Restore Factory Defaults**



Restore the Factory Defaults of ITF-14

#### **Enable/Disable ITF-14**



\*\* Disable ITF-14



**Enable ITF-14 But Do Not Transmit Check Character** 



**Enable ITF-14 and Transmit Check Character** 



An example of the ITF-14 priority principle: when ITF-14 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 14 characters and the last character as the check character.





**Enter Setup** 

#### ITF-6

ITF-6 is a special kind of Interleaved 2 of 5 with a length of 6 characters and the last character as the check character.

ITF-6 priority principle: For the Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character, the ITF-6 configurations shall take precedence over the Interleaved 2 of 5 settings.

## **Restore Factory Defaults**



Restore the Factory Defaults of ITF-6

#### **Enable/Disable ITF-6**



\*\* Disable ITF-6



**Enable ITF-6 But Do Not Transmit Check Character** 



**Enable ITF-6 and Transmit Check Character** 



An example of the ITF-6 priority principle: when ITF-6 is enabled and Interleaved 2 of 5 is disabled, the scanner only decodes Interleaved 2 of 5 barcodes with a length of 6 characters and the last character as the check character.





**Enter Setup** 

## Matrix 2 of 5

## **Restore Factory Defaults**



Restore the Factory Defaults of Matrix 2 of 5

## **Enable/Disable Matrix 2 of 5**



\*\* Enable Matrix 2 of 5



Disable Matrix 2 of 5



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If the scanner fails to identify Matrix 2 of 5 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Matrix 2 of 5** barcode.



\*\* Exit Setup



**Enter Setup** 

#### Set Length Range for Matrix 2 of 5

The scanner can be configured to only decode Matrix 2 of 5 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Matrix 2 of 5 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Matrix 2 of 5 barcodes with that length are to be decoded.



### Set the scanner to decode Matrix 2 of 5 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

#### **Check Character Verification**

A check character is optional for Matrix 2 of 5 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Matrix 2 of 5 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Matrix 2 of 5 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.

Since Matrix 2 of 5 must always have an even number of digits, a zero may need to be added as the first digit when the check character is added. The check character is automatically generated when making Matrix 2 of 5 barcodes.



\*\* Disable



**Do Not Transmit Check Character After Verification** 



**Transmit Check Character After Verification** 



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If the **Do Not Transmit Check Character After Verification** option is enabled, Matrix 2 of 5 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Matrix 2 of 5 barcodes with a total length of 4 characters including the check character cannot be read.)





**Enter Setup** 

## Code 39

# **Restore Factory Defaults**



**Restore the Factory Defaults of Code 39** 

## **Enable/Disable Code 39**



\*\* Enable Code 39



Disable Code 39



If the scanner fails to identify Code 39 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 39** barcode.



\*\* Exit Setup



**Enter Setup** 

## **Set Length Range for Code 39**

The scanner can be configured to only decode Code 39 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 39 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 39 barcodes with that length are to be decoded.



#### Set the scanner to decode Code 39 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Check Character Verification**

A check character is optional for Code 39 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Code 39 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Code 39 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



\*\* Disable



**Do Not Transmit Check Character After Verification** 



**Transmit Check Character After Verification** 



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 39 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 39 barcodes with a total length of 4 characters including the check character cannot be read.)



\*\* Exit Setup 106



**Enter Setup** 

## **Transmit Start/Stop Character**

Code 39 uses an asterisk (\*) for both the start and the stop characters. You can choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



\*\* Do Not Transmit Start/Stop Character



**Transmit Start/Stop Character** 

## **Enable/Disable Code 39 Full ASCII**

The scanner can be configured to identify all ASCII characters by scanning the appropriate barcode below.



\*\* Disable Code 39 Full ASCII



**Enable Code 39 Full ASCII** 



\*\* Exit Setup



**Enter Setup** 

## **Enable/Disable Code 32 (Italian Pharma Code)**

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate barcode below to enable or disable Code 32. Code 39 must be enabled and Code 39 check character verification must be disabled for this parameter to function.



\*\* Disable Code 32



**Enable Code 32** 

## **Code 32 Prefix**

You may scan the appropriate barcode below to enable or disable adding the prefix character "A" to all Code 32 barcodes. Code 32 must be enabled for this parameter to function.



\*\* Disable Code 32 Prefix



**Enable Code 32 Prefix** 



\*\* Exit Setup



**Enter Setup** 

## **Transmit Code 32 Start/Stop Character**

Code 32 must be enabled for this parameter to function.



\*\* Do Not Transmit Code 32 Start/Stop Character



**Transmit Code 32 Start/Stop Character** 

#### **Transmit Code 32 Check Character**

Code 32 must be enabled for this parameter to function.



\*\* Do Not Transmit Code 32 Check Character



**Transmit Code 32 Check Character** 



\*\* Exit Setup



## Codabar

## **Restore Factory Defaults**



**Restore the Factory Defaults of Codabar** 

## **Enable/Disable Codabar**



\*\* Enable Codabar



**Disable Codabar** 



If the scanner fails to identify Codabar barcodes, you may first try this solution by scanning the Enter Setup barcode and then Enable Codabar barcode.

\*\* Exit Setup



**Enter Setup** 

## **Set Length Range for Codabar**

The scanner can be configured to only decode Codabar barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 2)



Set the Maximum Length (Default: 60)



If minimum length is set to be greater than maximum length, the scanner only decodes Codabar barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Codabar barcodes with that length are to be decoded.



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#### Set the scanner to decode Codabar barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

#### **Check Character Verification**

A check character is optional for Codabar and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Codabar barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Codabar barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



\*\* Disable



**Do Not Transmit Check Character After Verification** 



**Transmit Check Character After Verification** 



If the **Do Not Transmit Check Character After Verification** option is enabled, Codabar barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Codabar barcodes with a total length of 4 characters including the check character cannot be read.)





Enter Setup

## **Start/Stop Character**

You can set the start/stop characters and choose whether or not to transmit the start/stop characters by scanning the appropriate barcode below.



\*\* Do Not Transmit Start/Stop Character



**Transmit Start/Stop Character** 



\*\* ABCD/ABCD as the Start/Stop Character



ABCD/TN\*E as the Start/Stop Character



abcd/abcd as the Start/Stop Character



abcd/tn\*e as the Start/Stop Character



\*\* Exit Setup



**Enter Setup** 

## Code 93

## **Restore Factory Defaults**



**Restore the Factory Defaults of Code 93** 

## **Enable/Disable Code 93**



**Enable Code 93** 



\*\* Disable Code 93



If the scanner fails to identify Code 93 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 93** barcode.



\*\* Exit Setup



Enter Setup

### Set Length Range for Code 93

The scanner can be configured to only decode Code 93 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 93 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 93 barcodes with that length are to be decoded.



#### Set the scanner to decode Code 93 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



Enter Setup

#### **Check Character Verification**

Check characters are optional for Code 93 and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Code 93 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Code 93 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas those failing them will not be transmitted.



Disable



\*\* Do Not Transmit Check Character After Verification



**Transmit Check Character After Verification** 



If the **Do Not Transmit Check Character After Verification** option is enabled, Code 93 barcodes with a length that is less than the configured minimum length after having the two check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Code 93 barcodes with a total length of 4 characters including the two check characters cannot be read.)





**Enter Setup** 

## **China Post 25**

## **Restore Factory Defaults**



Restore the Factory Defaults of China Post 25

## **Enable/Disable China Post 25**



**Enable China Post 25** 



\*\* Disable China Post 25



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If the scanner fails to identify China Post 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable China Post 25** barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Set Length Range for China Post 25**

The scanner can be configured to only decode China Post 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes China Post 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only China Post 25 barcodes with that length are to be decoded.



#### Set the scanner to decode China Post 25 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Check Character Verification**

A check character is optional for China Post 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- **Disable:** The scanner transmits China Post 25 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all China Post 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all China Post 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



\*\* Disable



**Do Not Transmit Check Character After Verification** 



**Transmit Check Character After Verification** 



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If the Do Not Transmit Check Character After Verification option is enabled, China Post 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the Do Not Transmit Check Character After Verification option is enabled and the minimum length is set to 4, China Post 25 barcodes with a total length of 4 characters including the check character cannot be read.)





## **Enter Setup**

# **GS1-128 (UCC/EAN-128)**

**Restore Factory Defaults** 



Restore the Factory Defaults of GS1-128

**Enable/Disable GS1-128** 



\*\* Enable GS1-128



Disable GS1-128

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If the scanner fails to identify GS1-128 barcodes, you may first try this solution by scanning the **EnterSetup** barcode and then **Enable GS1-128** barcode.



\*\* Exit Setup



**Enter Setup** 

## Set Length Range for GS1-128

The scanner can be configured to only decode GS1-128 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes GS1-128 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only GS1-128 barcodes with that length are to be decoded.

# **E**xample

#### Set the scanner to decode GS1-128 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

# **GS1 Databar (RSS)**

## **Restore Factory Defaults**



Restore the Factory Defaults of GS1 Databar

#### **Enable/Disable GS1 Databar**



\*\* Enable GS1 Databar



**Disable GS1 Databar** 



If the scanner fails to identify GS1 Databar barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GS1 Databar** barcode.

## **Transmit Application Identifier "01"**



\*\* Transmit Application Identifier "01"



Do Not Transmit Application Identifier "01"



\*\* Exit Setup 122



Enter Setup

# **GS1 Composite (EAN-UCC Composite)**

## **Restore Factory Defaults**



Restore the Factory Defaults of GS1 Composite

## **Enable/Disable GS1 Composite**



**Enable GS1 Composite** 



\*\* Disable GS1 Composite



If the scanner fails to identify GS1 Composite barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GS1 Composite** barcode.

## **Enable/Disable UPC/EAN Composite**



**Enable UPC/EAN Composite** 



\*\* Disable UPC/EAN Composite



\*\* Exit Setup



**Enter Setup** 

## Code 11

## **Restore Factory Defaults**



**Restore the Factory Defaults of Code 11** 

## **Enable/Disable Code 11**



**Enable Code 11** 



\*\* Disable Code 11



If the scanner fails to identify Code 11 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 11** barcode.



\*\* Exit Setup



**Enter Setup** 

#### Set Length Range for Code 11

The scanner can be configured to only decode Code 11 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 11 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 11 barcodes with that length are to be decoded.

# Kample

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#### Set the scanner to decode Code 11 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

#### **Check Character Verification**

Check characters are optional for Code 11 and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits Code 11 barcodes as is.



Disable



\*\* One Check Character, MOD11



Two Check Characters, MOD11/MOD11



Two Check Characters, MOD11/MOD9



One Check Character, MOD11 (Len<=10)
Two Check Characters, MOD11/MOD11(Len>10)



arratar MOD44 (Lara : 4

One Check Character, MOD11 (Len<=10)
Two Check Characters, MOD11/MOD9 (Len>10)



\*\* Exit Setup 126



**Enter Setup** 

#### **Transmit Check Character**



Do Not Transmit Code 11 Check Character



\*\* Transmit Code 11 Check Character



If you select a check character algorithm and the **Do Not Transmit Check Character** option, Code 11 barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character, MOD11** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, Code 11 barcodes with a total length of 4 characters including the check character cannot be read.)



\*\* Exit Setup



**Enter Setup** 

## **ISBN**

# **Restore Factory Defaults**



**Restore the Factory Defaults of ISBN** 

## **Enable/Disable ISBN**



**Enable ISBN** 



\*\* Disable ISBN



If the scanner fails to identify ISBN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISBN** barcode.



@SETUPE0



Enter Setup

## **Set ISBN Format**



\*\* ISBN-10



ISBN-13



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**Enter Setup** 

## **ISSN**

## **Restore Factory Defaults**



**Restore the Factory Defaults of ISSN** 

## **Enable/Disable ISSN**



**Enable ISSN** 



\*\* Disable ISSN



If the scanner fails to identify ISSN barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable ISSN** barcode.



\*\* Exit Setup



**Enter Setup** 

## **Industrial 25**

## **Restore Factory Defaults**



**Restore the Factory Defaults of Industrial 25** 

## **Enable/Disable Industrial 25**



**Enable Industrial 25** 



\*\* Disable Industrial 25



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If the scanner fails to identify Industrial 25 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Industrial 25** barcode.



\*\* Exit Setup



**Enter Setup** 

#### Set Length Range for Industrial 25

The scanner can be configured to only decode Industrial 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 6)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Industrial 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Industrial 25 barcodes with that length are to be decoded.

# **C** xample

#### Set the scanner to decode Industrial 25 barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Check Character Verification**

A check character is optional for Industrial 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Industrial 25 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Industrial 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Industrial 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



\*\* Disable

@L25CHK1

**Do Not Transmit Check Character After Verification** 



**Transmit Check Character After Verification** 



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If the **Do Not Transmit Check Character After Verification** option is enabled, Industrial 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Industrial 25 barcodes with a total length of 4 characters including the check character cannot be read.)





**Enter Setup** 

## Standard 25

## **Restore Factory Defaults**



**Restore the Factory Defaults of Standard 25** 

## **Enable/Disable Standard 25**



**Enable Standard 25** 



\*\* Disable Standard 25



If the scanner fails to identify Standard 25 barcodes, you may first try this solution by scanning the Enter Setup barcode and then Enable Standard 25 barcode.





**Enter Setup** 

#### Set Length Range for Standard 25

The scanner can be configured to only decode Standard 25 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 6)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Standard 25 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Standard 25 barcodes with that length are to be decoded.

# Kample

## Set the scanner to decode Standard 25 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Check Character Verification**

A check character is optional for Standard 25 and can be added as the last character. It is a calculated value used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Standard 25 barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted except the last digit, whereas those failing it will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Standard 25 barcodes to verify that the data complies with the check character algorithm. Barcodes passing the check will be transmitted, whereas those failing it will not be transmitted.



\*\* Disable



**Do Not Transmit Check Character After Verification** 



**Transmit Check Character After Verification** 



If the **Do Not Transmit Check Character After Verification** option is enabled, Standard 25 barcodes with a length that is less than the configured minimum length after having the check character excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Standard 25 barcodes with a total length of 4 characters including the check character cannot be read.)





**Enter Setup** 

# **Plessey**

## **Restore Factory Defaults**



**Restore the Factory Defaults of Plessey** 

# **Enable/Disable Plessey**



**Enable Plessey** 



\*\* Disable Plessey



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If the scanner fails to identify Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Plessey** barcode.





**Enter Setup** 

## **Set Length Range for Plessey**

The scanner can be configured to only decode Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Plessey barcodes with that length are to be decoded.



#### Set the scanner to decode Plessey barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup 138



**Enter Setup** 

#### **Check Character Verification**

Check characters are optional for Plessey and can be added as the last two characters, which are calculated values used to verify the integrity of the data.

- ♦ Disable: The scanner transmits Plessey barcodes as is.
- Do Not Transmit Check Character After Verification: The scanner checks the integrity of all Plessey barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted except the last two digits, whereas those failing them will not be transmitted.
- Transmit Check Character After Verification: The scanner checks the integrity of all Plessey barcodes to verify that the data complies with the check character algorithm. Barcodes passing the checks will be transmitted, whereas those failing them will not be transmitted.



\*\* Disable



**Do Not Transmit Check Character After Verification** 



**Transmit Check Character After Verification** 



If the **Do Not Transmit Check Character After Verification** option is enabled, Plessey barcodes with a length that is less than the configured minimum length after having the check characters excluded will not be decoded. (For example, when the **Do Not Transmit Check Character After Verification** option is enabled and the minimum length is set to 4, Plessey barcodes with a total length of 4 characters including the check characters cannot be read.)





**Enter Setup** 

# **MSI-Plessey**

## **Restore Factory Defaults**



**Restore the Factory Defaults of MSI-Plessey** 

# **Enable/Disable MSI-Plessey**



**Enable MSI-Plessey** 



\*\* Disable MSI-Plessey



If the scanner fails to identify MSI-Plessey barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable MSI-Plessey** barcode.



\*\* Exit Setup

**Setup** 140



**Enter Setup** 

## **Set Length Range for MSI-Plessey**

The scanner can be configured to only decode MSI-Plessey barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 4)



Set the Maximum Length (Default: 48)



If minimum length is set to be greater than maximum length, the scanner only decodes MSI-Plessey barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only MSI-Plessey barcodes with that length are to be decoded.

# E xample

#### Set the scanner to decode MSI-Plessey barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Set the Maximum Length** barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Check Character Verification**

Check characters are optional for MSI-Plessey and can be added as the last one or two characters, which are calculated values used to verify the integrity of the data.

If the **Disable** option is enabled, the scanner transmits MSI-Plessey barcodes as is.







\*\* One Check Character, MOD10



Two Check Characters, MOD10/MOD10



Two Check Characters, MOD10/MOD11



\*\* Exit Setup



**Enter Setup** 

#### **Transmit Check Character**



\*\* Transmit MSI-Plessey Check Character



Do Not Transmit MSI-Plessey Check Character



If you select a check character algorithm and the **Do Not Transmit Check Character** option, MSI-Plessey barcodes with a length that is less than the configured minimum length after having the check character(s) excluded will not be decoded. (For example, when the **One Check Character**, **MOD10** and **Do Not Transmit Check Character** options are enabled and the minimum length is set to 4, MSI-Plessey barcodes with a total length of 4 characters including the check character cannot be read.)



\*\* Exit Setup



Code 49

## **Restore Factory Defaults**



**Restore the Factory Defaults of Code 49** 

#### **Enable/Disable Code 49**



**Enable Code 49** 



\*\* Disable Code 49



If the scanner fails to identify Code 49 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 49** barcode.



\*\* Exit Setup



**Enter Setup** 

#### Set Length Range for Code 49

The scanner can be configured to only decode Code 49 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 49 barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 49 barcodes with that length are to be decoded.



#### Set the scanner to decode Code 49 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

## Code 16K

## **Restore Factory Defaults**



Restore the Factory Defaults of Code 16K

#### **Enable/Disable Code 16K**



**Enable Code 16K** 



\*\* Disable Code 16K



If the scanner fails to identify Code 16K barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code 16K** barcode.



\*\* Exit Setup



**Enter Setup** 

## **Set Length Range for Code 16K**

The scanner can be configured to only decode Code 16K barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 80)



If minimum length is set to be greater than maximum length, the scanner only decodes Code 16K barcodes with either the minimum or maximum length. If minimum length is same as maximum length, only Code 16K barcodes with that length are to be decoded.



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#### Set the scanner to decode Code 16K barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

## **PDF417**

## **Restore Factory Defaults**



Restore the Factory Defaults of PDF417

## **Enable/Disable PDF417**



\*\* Enable PDF417



Disable PDF417



If the scanner fails to identify PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable PDF417** barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Set Length Range for PDF417**

The scanner can be configured to only decode PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 2710)



Minimum length is not allowed to be greater than maximum length. If you only want to read PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



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#### Set the scanner to decode PDF417 barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

#### **PDF417 Twin Code**

PDF417 twin code is 2 PDF417 barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading PDF417 twin codes:

- $\diamond$ Single PDF417 Only: Read either PDF417 code.
- $\diamond$ Twin PDF417 Only: Read both PDF417 codes.
- Both Single & Twin: Read both PDF417 codes. If successful, transmit as twin PDF417 only. Otherwise, try single PDF417 only.



\*\* Single PDF417 Only

Twin PDF417 Only



**Both Single & Twin** 



\*\* Exit Setup



**Enter Setup** 

#### **PDF417 Inverse**

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



\*\* Decode Regular PDF417 Barcodes Only



**Decode Inverse PDF417 Barcodes Only** 



**Decode Both** 

## **Character Encoding**



\*\* Default Character Encoding



@SETUPE0

\*\* Exit Setup



**Enter Setup** 

# PDF417 ECI Output



**Disable PDF417 ECI Output** 



\*\* Enable PDF417 ECI Output





Enter Setup

## **Micro PDF417**

## **Restore Factory Defaults**



Restore the Factory Defaults of Micro PDF417

## **Enable/Disable Micro PDF417**



**Enable Micro PDF417** 



\*\* Disable Micro PDF417



If the scanner fails to identify Micro PDF417 barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro PDF417** barcode.



\*\* Exit Setup



**Enter Setup** 

## **Set Length Range for Micro PDF417**

The scanner can be configured to only decode Micro PDF417 barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 366)



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro PDF417 barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



#### Set the scanner to decode Micro PDF417 barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

## **QR Code**

**Restore Factory Defaults** 



Restore the Factory Defaults of QR Code

## **Enable/Disable QR Code**



\*\* Enable QR Code



Disable QR Code



If the scanner fails to identify QR Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable QR Code** barcode.





**Enter Setup** 

## Set Length Range for QR Code

The scanner can be configured to only decode QR Code barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 7089)



Minimum length is not allowed to be greater than maximum length. If you only want to read QR Code barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode QR Code barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

#### **QR Twin Code**

QR twin code is 2 QR barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading QR twin codes:

- ♦ Single QR Only: Read either QR code.
- Twin QR Only: Read both QR codes. Transmission sequence: left (upper) QR code followed by right (lower) QR code.
- ♦ Both Single & Twin: Read both QR codes. If successful, transmit as twin QR only. Otherwise, try single QR only.



\*\* Single QR Only

@ORCDOUI

Twin QR Only



**Both Single & Twin** 



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**Enter Setup** 

#### **QR Inverse**

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



**Decode Regular QR Barcodes Only** 



**Decode Inverse QR Barcodes Only** 



\*\* Decode Both

# **Character Encoding**



\*\* Default Character Encoding



UTF-8



\*\* Exit Setup



**Enter Setup** 

# **QR ECI Output**



Disable QR ECI Output



\*\* Enable QR ECI Output





**Enter Setup** 

## Micro QR Code

## **Restore Factory Defaults**



Restore the Factory Defaults of Micro QR

#### **Enable/Disable Micro QR**



\*\* Enable Micro QR



Disable Micro QR



If the scanner fails to identify Micro QR barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Micro QR** barcode.



\*\* Exit Setup



**Enter Setup** 

## Set Length Range for Micro QR

The scanner can be configured to only decode Micro QR barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 35)



Minimum length is not allowed to be greater than maximum length. If you only want to read Micro QR barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



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Set the scanner to decode Micro QR Code barcodes containing between 8 and 12 characters:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

## **Aztec**

## **Restore Factory Defaults**



Restore the Factory Defaults of Aztec Code

## **Enable/Disable Aztec Code**



**Enable Aztec Code** 



\*\* Disable Aztec Code



If the scanner fails to identify Aztec Code barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Aztec Code** barcode.



\*\* Exit Setup



Enter Setup

#### **Set Length Range for Aztec Code**

The scanner can be configured to only decode Aztec barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 3832)



Minimum length is not allowed to be greater than maximum length. If you only want to read Aztec barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



#### Set the scanner to decode Aztec barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

# Read Multi-barcodes on an Image

There are three options:

- Mode 1: Read one barcode only.
- ♦ Mode 2: Read fixed number of barcodes only.
- Mode 3: Composite Reading. Read fixed number of barcodes first. If unsuccessful, read one barcode only.



\*\* Mode 1



Mode 2



Mode 3





Enter Setup

## Set the Number of Barcodes



\*\* 1









4



6





\*\* Exit Setup



**Enter Setup** 

# **Character Encoding**



\*\* Default Character Encoding



**Aztec ECI Output** 



**Disable Aztec ECI Output** 



\*\* Enable Aztec ECI Output



@SETUPE0



**Enter Setup** 

# **Data Matrix**

# **Restore Factory Defaults**



**Restore the Factory Defaults of Data Matrix** 

#### **Enable/Disable Data Matrix**



\*\* Enable Data Matrix



**Disable Data Matrix** 



If the scanner fails to identify Data Matrix barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Data Matrix** barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Set Length Range for Data Matrix**

The scanner can be configured to only decode Data Matrix barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 3116)



Minimum length is not allowed to be greater than maximum length. If you only want to read Data Matrix barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode Data Matrix barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Data Matrix Twin Code**

Data Matrix twin code is 2 Data Matrix barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Data Matrix twin codes:

- ♦ Single Data Matrix Only: Read either Data Matrix code.
- Twin Data Matrix Only: Read both Data Matrix codes. Transmission sequence: left (upper) Data Matrix code followed by right (lower) Data Matrix code.
- Both Single & Twin: Read both Data Matrix codes. If successful, transmit as twin Data Matrix only. Otherwise, try single Data Matrix only.



\*\* Single Data Matrix Only



**Twin Data Matrix Only** 



**Both Single & Twin** 

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**Enter Setup** 

# **Rectangular Barcode**

Data Matrix has two formats:

Square barcodes having the same amount of modules in length and width: 10\*10, 12\*12.... 144\*144.

Rectangular barcodes having different amounts of models in length and width: 6\*16, 6\*14...14\*22.



\*\* Enable Rectangular Barcode



**Disable Rectangular Barcode** 

#### **Data Matrix Inverse**

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



**Decode Regular Data Matrix Barcodes Only** 



**Decode Inverse Data Matrix Barcodes Only** 



\*\* Decode Both



\*\* Exit Setup



**Enter Setup** 

# **Character Encoding**



\*\* Default Character Encoding



**Data Matrix ECI Output** 



**Disable Data Matrix ECI Output** 



\*\* Enable Data Matrix ECI Output



\*\* Exit Setup



**Enter Setup** 

## Maxicode

# **Restore Factory Defaults**



**Restore the Factory Defaults of Maxicode** 

#### **Enable/Disable Maxicode**



**Enable Maxicode** 



\*\* Disable Maxicode



If the scanner fails to identify Maxicode barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Maxicode** barcode.





**Enter Setup** 

#### **Set Length Range for Maxicode**

The scanner can be configured to only decode Maxicode barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default:150)



Minimum length is not allowed to be greater than maximum length. If you only want to read Maxicode barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



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#### Set the scanner to decode Maxicode barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

# **GM Code**

# **Restore Factory Defaults**



**Restore the Factory Defaults of GM** 

#### **Enable/Disable GM**



**Enable GM** 



\*\* Disable GM



If the scanner fails to identify GM barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable GM** barcode.





Enter Setup

## Set Length Range for GM

The scanner can be configured to only decode GM barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 2751)



Minimum length is not allowed to be greater than maximum length. If you only want to read GM barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



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#### Set the scanner to decode GM barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

## **Code One**

# **Restore Factory Defaults**



**Restore the Factory Defaults of Code One** 

#### **Enable/Disable Code One**



**Enable Code One** 



\*\* Disable Code One



If the scanner fails to identify Code One barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Code One** barcode.

@SETUPE0



**Enter Setup** 

## Set Length Range for Code One

The scanner can be configured to only decode Code One barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 3550)



Minimum length is not allowed to be greater than maximum length. If you only want to read Code One barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



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#### Set the scanner to decode Code One barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the Set the Minimum Length barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.





**Enter Setup** 

## **Chinese Sensible Code**

# **Restore Factory Defaults**



**Restore the Factory Defaults of Chinese Sensible Code** 

#### **Enable/Disable Chinese Sensible Code**



**Enable Chinese Sensible Code** 



\*\* Disable Chinese Sensible Code



If the scanner fails to identify Chinese Sensible Code barcodes, you may first try this solution by scanning the Enter Setup barcode and then Enable Chinese Sensible Code barcode.





**Enter Setup** 

#### **Set Length Range for Chinese Sensible Code**

The scanner can be configured to only decode Chinese Sensible Code barcodes with lengths that fall between (inclusive) the minimum and maximum lengths. To accomplish it, you need to set the minimum and maximum lengths.



Set the Minimum Length (Default: 1)



Set the Maximum Length (Default: 7827)



Minimum length is not allowed to be greater than maximum length. If you only want to read Chinese Sensible Code barcodes with a specific length, set both minimum and maximum lengths to be that desired length.



Set the scanner to decode Chinese Sensible Code barcodes containing between 8 and 12 characters:

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set the Minimum Length** barcode.
- 3. Scan the numeric barcode "8" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Set the Maximum Length barcode.
- 6. Scan the numeric barcodes "1" and "2" from the "Digit Barcodes" section in Appendix.
- 7. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 8. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

#### **Chinese Sensible Twin Code**

Chinese Sensible twin code is 2 Chinese Sensible barcodes paralleled vertically or horizontally. They must both be either regular or inverse barcodes. They must have similar specifications and be placed closely together.

There are 3 options for reading Chinese Sensible twin codes:

- ♦ Single Chinese Sensible Code Only: Read either Chinese Sensible code.
- Twin Chinese Sensible Code Only: Read both Chinese Sensible codes. Transmission sequence: left (upper) Chinese Sensible code followed by right (lower) Chinese Sensible code.
- ♦ Both Single & Twin: Read both Chinese Sensible codes. If successful, transmit as twin Chinese Sensible Code only.
  Otherwise, try single Chinese Sensible Code only.



\*\* Single Chinese Sensible Code Only

@CSCDOU1

**Twin Chinese Sensible Code Only** 

@CSCDOU2

**Both Single & Twin** 



\*\* Exit Setup



**Enter Setup** 

#### **Chinese Sensible Code Inverse**

Regular barcode: Dark bars on a bright background.

Inverse barcode: Bright bars on a dark background.



\*\* Decode Regular Chinese Sensible Barcodes Only



**Decode Inverse Chinese Sensible Barcodes Only** 



**Decode Both** 



\*\* Exit Setup



**Enter Setup** 

## **USPS** Postnet

# **Restore Factory Defaults**



**Restore the Factory Defaults of USPS Postnet** 

## **Enable/Disable USPS Postnet**



**Enable USPS Postnet** 



\*\* Disable USPS Postnet



If the scanner fails to identify USPS Postnet barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Postnet** barcode.

# **Transmit Check Character**



**Do Not Transmit USPS Postnet Check Character** 



\*\* Transmit USPS Postnet Check Character





**Enter Setup** 

# **USPS Intelligent Mail**

**Restore Factory Defaults** 



Restore the Factory Defaults of USPS Intelligent Mail

# **Enable/Disable USPS Intelligent Mail**



**Enable USPS Intelligent Mail** 



\*\* Disable USPS Intelligent Mail



If the scanner fails to identify USPS Intelligent Mail barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Intelligent Mail** barcode.





**Enter Setup** 

# **Royal Mail**

# **Restore Factory Defaults**



Restore the Factory Defaults of Royal Mail

# **Enable/Disable Royal Mail**



**Enable Royal Mail** 



\*\* Disable Royal Mail



If the scanner fails to identify Royal Mail barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Royal Mail** barcode.



\*\* Exit Setup



**Enter Setup** 

## **USPS Planet**

# **Restore Factory Defaults**



**Restore the Factory Defaults of USPS Planet** 

## **Enable/Disable USPS Planet**



**Enable USPS Planet** 



\*\* Disable USPS Planet



If the scanner fails to identify USPS Planet barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable USPS Planet** barcode.

# **Transmit Check Character**



Do Not Transmit USPS Planet Check Character



\*\* Transmit USPS Planet Check Character



\*\* Exit Setup



**Enter Setup** 

# **KIX Post**

# **Restore Factory Defaults**



**Restore the Factory Defaults of KIX Post** 

#### **Enable/Disable KIX Post**



**Enable KIX Post** 



\*\* Disable KIX Post



If the scanner fails to identify KIX Post barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable KIX Post** barcode.





**Enter Setup** 

# **Australian Postal**

**Restore Factory Defaults** 



Restore the Factory Defaults of Australian Postal

## **Enable/Disable Australian Postal**



**Enable Australian Postal** 



\*\* Disable Australian Postal



If the scanner fails to identify Australian Postal barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Australian Postal** barcode.





**Enter Setup** 

# Specific OCR-B

**Restore Factory Defaults** 



Restore the Factory Defaults of Specific OCR-B

**Enable/Disable Specific OCR-B** 



**Enable Specific OCR-B** 



\*\* Disable Specific OCR-B



If the scanner fails to identify Specific OCR-B barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Specific OCR-B** barcode.



\*\* Exit Setup



**Enter Setup** 

# **Passport OCR**

**Restore Factory Defaults** 



**Restore the Factory Defaults of Passport OCR** 

# **Enable/Disable Passport OCR**



**Enable Passport OCR** 



\*\* Disable Passport OCR



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If the scanner fails to identify Passport OCR barcodes, you may first try this solution by scanning the **Enter Setup** barcode and then **Enable Passport OCR** barcode.





ter Setup

# **Chapter 8 Data Formatter**

#### Introduction

You may use the Data Formatter to modify the scanner's output. For example, you can use the Data Formatter to insert characters at certain points in barcode data or to suppress/ replace/ send certain characters in barcode data as it is scanned.

Normally, when you scan a barcode, it gets outputted automatically; however, when you create a format, you must use a "send" command (see the "Send Commands" section in this chapter) within the format programming to output data. Multiple data formats can be programmed into the scanner. The maximum size of all data formats created is 2048 characters. By default, the data formatter is disabled. Enable it when required. If you have changed data format settings, and wish to clear all formats and return to the factory defaults, scan the **Default Data Format** code below.



**Default Data Format** 

#### Add a Data Format

Data format is used to edit barcode data. When you create a data format, you must select one of the four labels (Format\_0, Format\_1, Format\_2 and Format\_3) for your data format, specify the application scope of data format (such as barcode type and data length) and include formatter commands. Multiple data formats may be created using the same label. When scanned data does not match your data format requirements, you will hear the non-match error beep (if the non-match error beep is ON).

There are two methods to program a data format: Programming with barcodes and programming with serial commands.

# **Programming with Barcodes**

The following explains how to program a data format by scanning the specific barcodes. Scanning any irrelevant barcode or failing to follow the setting procedure will result in programming failure. To find the alphanumeric barcodes needed to create a data format, see the "Digit Barcodes" section in Appendix.

**Step 1:** Scan the **Enter Setup** barcode.





**Enter Setup** 

Step 2: Scan the Add Data Format barcode.



**Add Data Format** 

**Step 3:** Select a label (Format\_0 or Format\_1 or Format\_2 or Format\_3).

Scan a numeric barcode 0 or 1 or 2 or 3 to label this data format Format\_0 or Format\_1 or Format\_2 or Format\_3.

Step 4: Select formatter command type.

Specify what type of formatter commands will be used. Scan a numeric barcode "6" to select formatter command type 6. (See the "Formatter Command Type 6" section in this chapter for more information)

Step 5: Set interface type

Scan 999 for any interface type.

Step 6: Set Symbology ID Number

Refer to the "Symbology ID Number" section in Appendix and find the ID number of the symbology to which you want to apply the data format. Scan three numeric barcodes for the symbology ID number. If you wish to create a data format for all symbologies, scan **999**.

Step 7: Set barcode data length

Specify what length of data will be acceptable for this symbology. Scan the four numeric barcodes that represent the data length. 9999 is a universal number, indicating all lengths. For example, 32 characters should be entered as 0032.

Step 8: Enter formatter command

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Refer to the "Formatter Command Type 6" section in this chapter. Scan the alphanumeric barcodes that represent the command you need to edit data. For example, when a command is F141, you should scan F141.

Step 9: Scan the Save barcode from the "Save/Cancel Barcodes" section in Appendix to save your data format.

@SETUPE0



**Enter Setup** 

**Example:** Program a Format\_0 data format using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by "A".

1. Scan the **Enter Setup** barcode Enter the Setup mode

2. Scan the **Add Data Format** barcode Add a data format

3. Scan the **0** barcode Select Format\_0 as the label

4. Scan the **6** barcode Select formatter command type 6

5. Scan the **9** barcode three times All interface types applicable

6. Scan the barcodes **002** Only Code 128 applicable

7. Scan the barcodes **0010** Only a length of 10 characters applicable

8. Scan the alphanumeric barcodes **F141** Send all characters followed by "A" (HEX: 41)

9. Scan the **Save** barcode Save the data format

To streamline the programming process, you may as well generate a batch barcode by inputting the command (e.g. @DFMADD069990020010F141;) used to create a data format. See the "Use Batch Barcode" section in Chapter 10 to learn how to put a batch barcode into use.

When creating multiple data formats sharing a label, the formats are separated from each other by a vertical bar (|) in the batch command, e.g. @DFMADD069990029999F141|069990039999F142|069990049999F143;.



**Enter Setup** 

#### **Programming with Serial Commands**

A data format can also be created by serial commands (HEX) sent from the host device. **All commands must be entered** in uppercase letters.

The syntax consists of the following elements:

Prefix: "~<SOH>0000" (HEX: **7E 01 30 30 30 30)**, 6 characters.

**Storage type:** "@" (HEX: **40**) or "#" (HEX: **23**), 1 character. "@" means permanent setting which will not be lost by removing power from the scanner or rebooting it; "#" means temporary setting which will be lost by removing power from the scanner or rebooting it.

Add Data Format Command: "DFMADD" (HEX: 44 46 4D 41 44 44), 6 characters.

Data format label: "0" (HEX: 30) or "1" (HEX: 31) or "2" (HEX: 32) or "3" (HEX: 33), 1 character. "0", "1", "2" and "3" represent Format\_0, Format\_1, Format\_2 and Format\_3 respectively.

Formatter command type: "6" (HEX: 36), 1 character.

Interface type: "999" (HEX: 39 39 39), 3 characters.

**Symbology ID Number:** The ID number of the symbology to which you want to apply the data format, 3 characters. 999 indicates all symbologies.

**Data length:** The length of data that will be acceptable for this symbology, 4 characters. 9999 indicates all lengths. For example, 32 characters should be entered as 0032.

**Formatter commands:** The command string used to edit data. For more information, see the "Formatter Command Type 6" section in this chapter.

Suffix: ";<ETX>" (HEX: 3B 03), 2 characters.

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**Example:** Program a Format\_0 data format using formatter command type 6, Code 128 containing 10 characters applicable, send all characters followed by "A".

Enter: **7E 01 30 30 30 30 40 44 46 4D 41 44 44 30 36 39 39 39 30 30 33 39 39 39 39 46 31 34 31 3B 03** (~<SOH>>0000@DFMADD069990020010F141;<ETX>)

Response: **02 01 30 30 30 40 44 46 4D 41 44 44 30 36 39 39 39 30 30 33 39 39 39 39 46 31 34 31 06 3B 03** (<STX><SOH>0000@DFMADD069990020010F141<ACK>;<ETX>)

When creating multiple data formats sharing a label, the formats are separated from each other by a vertical bar (|) in the serial command.

Example: ~<SOH>0000@DFMADD069990020010F141|069990039999F142|069990049999F143;<ETX>

@SETUPE0



**Enter Setup** 

#### **Enable/Disable Data Formatter**

When Data Formatter is disabled, the barcode data is outputted to the host as read, including prefixes and suffixes.



\*\* Disable Data Formatter

You may wish to require the data to conform to a data format you have created. The following settings can be applied to your data format:

**Enable Data Formatter, Required, Keep Prefix/Suffix:** Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

**Enable Data Formatter, Required, Drop Prefix/Suffix:** Scanned data that meets your data format requirements is modified accordingly and gets outputted without prefixes and suffixes (even if prefix and suffix are enabled). Any data that does not match your data format requirements generates an error beep (if Non-Match Error Beep is turned ON) and the data in that barcode is not transmitted.

**Enable Data Formatter, Not Required, Keep Prefix/Suffix:** Scanned data that meets your data format requirements is modified accordingly and gets outputted along with prefixes and suffixes (if prefix and suffix are enabled). Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).

**Enable Data Formatter, Not Required, Drop Prefix/Suffix:** Scanned data that meets your data format requirements is modified accordingly and gets outputted without prefixes and suffixes (even if prefix and suffix are enabled). Barcode data that does not match your data format requirements is transmitted as read along with prefixes and suffixes (if prefix and suffix are enabled).



\*\* Exit Setup



**Enter Setup** 



Enable Data Formatter, Required, Keep Prefix/Suffix



Enable Data Formatter, Required, Drop Prefix/Suffix



Enable Data Formatter, Not Required, Keep Prefix/Suffix



Enable Data Formatter, Not Required, Drop Prefix/Suffix

# **Non-Match Error Beep**

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If Non-Match Error Beep is turned ON, the scanner generates an error beep when a barcode is encountered that does not match your required data format.



Non-Match Error Beep Off



\*\* Non-Match Error Beep On



\*\* Exit Setup



**Enter Setup** 

## **Data Format Selection**

After enabling the Data Formatter, you can select a data format you want to use by scanning the appropriate barcode below.



\*\* Format\_0



Format\_1



Format\_2



Format\_3



@SETUPE0



**Enter Setup** 

# **Change Data Format for a Single Scan**

You can switch between data formats for a single scan. The next barcode is scanned using the data format selected here, then reverts to the format you have selected above. For example, you may have set your scanner to the data format you saved as Format\_3. You can switch to Format\_1 for a single trigger pull by scanning the **Single Scan – Format\_1** barcode below. The next barcode that is scanned uses Format\_1, then reverts back to Format\_3.

Note: This setting will be lostby removing power from the scanner, or turning off/ rebooting the device.



Single Scan - Format\_0



Single Scan - Format\_1



Single Scan - Format\_2



Single Scan - Format\_3



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**Enter Setup** 

#### **Clear Data Format**

There are two methods to remove data format created from your scanner:

Delete one data format: Scan the **Clear One** barcode, a numeric barcode (0-3) and the **Save** barcode. For example, to delete Format\_2, you should scan the **Clear One** barcode, the **2** barcode and the **Save** barcode

Delete all data formats: Scan the Clear All barcode.



Clear All



Clear One

# **Query Data Formats**

You may scan the appropriate barcode below to get the information of data format(s) created by you or preset by manufacturer. For instance, if you have added Format\_0 as per the example in the "Add a Data Format" section in this chapter, scanning the **Query Current Data Formats** barcode, you will get the result: **Data Format0:069990020010F141**;.



**Query Current Data Formats** 



**Query Preset Data Formats** 





**Enter Setup** 

# Formatter Command Type 6

When working with the Data Formatter, a virtual cursor is moved along your input data string. The following commands are used to both move this cursor to different positions, and to select, replace, and insert data into the final output. For the hex value of ASCII characters involved in the commands, refer to the "ASCII Table" in Appendix.

#### **Send Commands**

#### F1 Send all characters

Syntax=F1xx (xx: The insert character's hex value)

Include in the output message all of the characters from the input message, starting from current cursor position, followed by an insert character.

#### F2 Send a number of characters

Syntax=F2nnxx (nn: The numeric value (00-99) for the number of characters; xx: The insert character's hex value)

Include in the output message a number of characters followed by an insert character. Start from the current cursor position and continue for "nn" characters or through the last character in the input message, followed by character "xx."

#### F2 Example: Send a number of characters



1234567890ABCDEFGHT

Send the first 10 characters from the barcode above, followed by a carriage return.

Command string: F2100D

F2 is the "Send a number of characters" command

10 is the number of characters to send

0D is the hex value for a CR

The data is output as: 1234567890

<CR>



\*\* Exit Setup



**Enter Setup** 

#### F3 Send all characters up to a particular character

Syntax=F3ssxx (ss: The particular character's hex value; xx: The insert character's hex value)

Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the particular character "ss," followed by character "xx." The cursor is moved forward to the "ss" character.

F3 Example: Send all characters up to a particular character



Using the barcode above, send all characters up to but not including "D," followed by a carriage return.

Command string: F3440D

F3 is the "Send all characters up to a particular character" command

44 is the hex value for a "D"

0D is the hex value for a CR

The data is output as: 1234567890ABC

<CR>

## E9 Send all but the last characters

Syntax=E9nn (nn: The numeric value (00-99) for the number of characters that will not be sent at the end of the message)

Include in the output message all but the last "nn" characters, starting from the current cursor position. The cursor is moved forward to one position past the last input message character included.

#### F4 Insert a character multiple times

Syntax=F4xxnn (xx: The insert character's hex value; nn: The numeric value (00-99) for the number of times it should be sent)

Send "xx" character "nn" times in the output message, leaving the cursor in the current position.



\*\* Exit Setup



**Enter Setup** 

E9 and F4 Example: Send all but the last characters, followed by 2 tabs

1234567890ABCDEFGHIJ

Send all characters except for the last 8 from the barcode above, followed by 2 tabs.

Command string: E908F40902

E9 is the "Send all but the last characters" command

08 is the number of characters at the end to ignore

F4 is the "Insert a character multiple times" command

09 is the hex value for a horizontal tab

02 is the number of time the tab character is sent

The data is output as: 1234567890AB<tab><tab>

#### **B3 Insert symbology name**

Insert the name of the barcode's symbology in the output message, without moving the cursor.

#### **B4 Insert barcode length**

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Insert the barcode's length in the output message, without moving the cursor. The length is expressed as a numeric string and does not include leading zeros.

ØSETLIPEN



**Enter Setup** 

B3 and B4 Example: Insert the symbology name and length

1234567890ABCDEFGHIJ

Send the symbology name and length before the barcode data from the barcode above. Break up these insertions with spaces. End with a carriage return.

Command string: B3F42001B4F42001F10D

B3 is the "Insert symbology name" command

F4 is the "Insert a character multiple times" command

20 is the hex value for a space

01 is the number of time the space character is sent

B4 is the "Insert barcode length" command

F4 is the "Insert a character multiple times" command

20 is the hex value for a space

01 is the number of time the space character is sent

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: Code128 20 1234567890ABCDEFGHIJ

<CR>

#### **Move Commands**

#### F5 Move the cursor forward a number of characters

Syntax=F5nn (nn: The numeric value (00-99) for the number of characters the cursor should be moved ahead)

Move the cursor ahead "nn" characters from current cursor position.





**Enter Setup** 

F5 Example: Move the cursor forward and send the data



1234567890ABCDEFGHIJ

Move the cursor forward 3 characters, then send the rest of the barcode data from the barcode above. End with a carriage return.

Command string: F503F10D

F5 is the "Move the cursor forward a number of characters" command

03 is the number of characters to move the cursor

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: 4567890ABCDEFGHIJ

<CR>

#### F6 Move the cursor backward a number of characters

Syntax=F6nn (nn: The numeric value (00-99) for the number of characters the cursor should be moved back)

Move the cursor back "nn" characters from current cursor position.

#### F7 Move the cursor to the beginning

Syntax=F7

Move the cursor to the first character in the input message.

#### EA Move the cursor to the end

Syntax=EA

Move the cursor to the last character in the input message.



\*\* Exit Setup

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**Enter Setup** 

#### **Search Commands**

#### F8 Search forward for a character

Syntax=F8xx (xx: The search character's hex value)

Search the input message forward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character.

F8 Example: Send barcode data that starts after a particular character



1234567890ABCDEFGHT

Search for the letter "D" in barcodes and send all the data that follows, including the "D". Using the barcode above:

Command string: F844F10D

F8 is the "Search forward for a character" command

44 is the hex value for "D"

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: **DEFGHIJ** 

<CR>

#### F9 Search backward for a character

Syntax=F9xx(xx: The search character's hex value)

Search the input message backward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character.

@SETUPE0



**Enter Setup** 

#### **B0** Search forward for a string

Syntax=B0nnnnS (nnnn: The string length (up to 9999); S: The ASCII hex value of each character in the string)

Search forward for "S" string from the current cursor position, leaving cursor pointing to "S" string. For example, B0000454657374 will search forward for the first occurrence of the 4-character string "Test."

B0 Example: Send barcode data that starts after a string of characters



1234567890ABCDEFGHIJ

Search for the letters "FGH" in barcodes and send all the data that follows, including "FGH." Using the barcode above:

Command string: B00003464748F10D

B0 is the "Search forward for a string" command

0003 is the string length (3 characters)

46 is the hex value for "F"

47 is the hex value for "G"

48 is the hex value for "H"

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: FGHIJ

<CR>

#### B1 Search backward for a string

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Syntax=B1nnnnS (nnnn: The string length (up to 9999); S: The ASCII hex value of each character in the string)

Search backward for "S" string from the current cursor position, leaving cursor pointing to "S" string. For example, B1000454657374 will search backward for the first occurrence of the 4-character string "Test."





**Enter Setup** 

#### E6 Search forward for a non-matching character

Syntax=E6xx (xx: The search character's hex value)

Search the input message forward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character.

E6 Example: Remove zeros at the beginning of barcode data



0000123abc

This example shows a barcode that has been zero filled. You may want to ignore the zeros and send all the data that follows. E6 searches forward for the first character that is not zero, then sends all the data after, followed by a carriage return. Using the barcode above:

Command string: E630F10D

E6 is the "Search forward for a non-matching character" command

30 is the hex value for 0

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: 123abc

<CR>

#### E7 Search backward for a non-matching character

Syntax=E7xx(xx: The search character's hex value)

Search the input message backward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character.

@SETUPE0



**Enter Setup** 

#### **Miscellaneous Commands**

#### **FB Suppress characters**

Syntax=FBnnxxyy..zz (nn: The numeric value (00-15) for the number of suppressed characters; xxyy..zz: The hex value of the characters to be suppressed)

Suppress all occurrences of up to 15 different characters, starting at the current cursor position, as the cursor is advanced by other commands.

FB Example: Remove spaces in barcode data



12 34 5\*6 78

This example shows a barcode that has spaces in the data. You may want to remove the spaces before sending the data. Using the barcode above:

Command string: FB0120F10D

FB is the "Suppress characters" command

01 is the number of the characters to be suppressed

20 is the hex value for a space

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: 1234\_5\*678

<CR>

#### **E4 Replace characters**

Syntax=E4nnxx<sub>1</sub>xx<sub>2</sub>yy<sub>1</sub>yy<sub>2</sub>...zz<sub>1</sub>zz<sub>2</sub>(nn: The total count of the number of characters (characters to be replaced plus replacement characters;  $xx_1$ : The characters to be replaced,  $xx_2$ : The replacement characters, continuing through  $zz_1$  and  $zz_2$ )

Replace up to 15 characters in the output message, without moving the cursor.



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**Enter Setup** 

E4 Example: Replace zeros with CRs in barcode data



12304560780AB

If the barcode has characters that the host application does not want included, you can use the E4 command to replace those characters with something else. In this example, you will replace the zeros in the barcode above with carriage returns.

Command string: E402300DF10D

E4 is the "Replace characters" command

02 is the total count of characters to be replaced, plus the replacement characters (0 is replaced by CR, so total characters=2)

30 is the hex value for 0

0D is the hex value for a CR (the character that will replace the 0)

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as: 123

456

78

AΒ

<CR>



**Enter Setup** 

#### BA Replace a string with another

Syntax=BAnnNN<sub>1</sub>SS<sub>1</sub>NN<sub>2</sub>SS<sub>2</sub>

nn: The count of replacements to be made, if nn=00 or nn>=the number of occurrences of a string to be replaced, then replace all occurrences of that string.

 $NN_1$ : The length of the string to be replaced,  $NN_1>0$ .

SS<sub>1</sub>: The ASCII hex value of each character in the string to be replaced.

 $NN_2$ : The length of replacement string,  $NN_2$ >=0. To replace string "SS<sub>1</sub>" with NUL (i.e. delete string "SS<sub>1</sub>"), you should set  $NN_2$  to 00 and leave out SS<sub>2</sub>.

SS<sub>2</sub>: The ASCII hex value of each character in the replacement string.

From the current cursor position, search forward for the occurrence of " $SS_1$ " string (of length " $NN_1$ ") and replace the string with " $SS_2$ " string (of length " $NN_2$ ") in the output message until every " $SS_1$ " stringis replaced or the count of replacements made reaches "nn" times, without moving the cursor.

BA Example: Replace "23"s with "ABC"s in barcode data



1234Abc23R0123U

If the barcode has a string of characters that the host application does not want included, you can use the BA command to replace the string with something else. In this example, you will replace the "23"s in the barcode above with "ABC"s.

Command string: BA0002323303414243F100

BA is the "Replace a string with another" command

00 is the count of replacements to be made, 00 means to replace all occurrences of that string

02 is the length of the string to be replaced

32 is the hex value for 2 (character in the string to be replaced)

33 is the hex value for 3 (character in the string to be replaced)

03 is the length of the replacement string



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**Enter Setup** 

41 is the hex value for A (character in the replacement string)

42 is the hex value for B (character in the replacement string)

43 is the hex value for C (character in the replacement string)

F1 is the "Send all characters" command

00 is the hex value for a NUL

The data is output as: 1ABC4AbcABCR01ABCU

#### BA Example: Remove only the first occurrence of "23"s in barcode data

If the barcode has a string of characters that the host application wants removed, you can use the BA command to replace the string with NUL. In this example, you will remove the first occurrence of "23" in the barcode above.

Command string: BA0102323300F100

BA is the "Replace a string with another" command

01 is the count of replacements to be made

02 is the length of the string to be replaced

32 is the hex value for 2 (character in the string to be replaced)

33 is the hex value for 3 (character in the string to be replaced)

00 is the length of the replacement string, 00 means to replace the string to be replaced with NUL

F1 is the "Send all characters" command

00 is the hex value for a NUL

The data is output as: 14Abc23R0123U

\*\* Exit Setup

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**Enter Setup** 

#### EF Insert a delay

Syntax=EFnnnn (nnnn: The delay in 5ms increments, up to 9999)

Inserts a delay of up to 49,995 milliseconds (in multiples of 5), starting from the current cursor position. This command can only be used with USB HID Keyboard.

#### EF Example: Insert a delay of 1s between the 5th and 6th character

Send the first 5 characters in a barcode, wait for 1s, then send the rest of the barcode data.

Command string: F20500EF0200E900

F2 is the "Send a number of characters" command

05 is the number of characters to send

00 is the hex value for a Null character

EF is the "Insert a delay" command

0200 is the delay value (5msX200=1000ms=1s)

E9 is the "Send all but the last characters" command

00 is the number of characters that will not be sent at the end of the message

@SETLIDEO

\*\* Exit Setup



**Enter Setup** 

# Chapter 9 Prefix & Suffix

#### Introduction

A 1D barcode could contain digits, letters, symbols, etc. A 2D barcode could contain more data, such as Chinese characters and other multi-byte characters. However, in real applications, they do not and should not have all information we need, such as barcode type, data acquisition time and delimiter, in order to keep the barcodes short and flexible.

Preffix and suffix are how to fulfill the needs mentioned above. They can be added, removed and modified while the original barcode data remains intact.



Barcode processing procedure:

- 1. Edit data with Data Formatter
- 2. Append prefix/suffix
- 3. Pack data
- 4. Append terminating character



**Enter Setup** 

### **Global Settings**

#### **Enable/Disable All Prefixes/Suffixes**

Disable All Prefixes/Suffixes: Transmit barcode data with no prefix/suffix.

**Enable All Prefixes/Suffixes:** Allow to append Code ID prefix, AIM ID prefix, custom prefix/suffix and terminating character to the barcode data before the transmission.



**Disable All Prefixes/Suffixes** 



**Enable All Prefixes/Suffixes** 

#### **Prefix Sequence**



\*\* Code ID+ Custom +AIM ID



Custom + Code ID + AIM ID



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**Enter Setup** 

#### **Custom Prefix**

#### **Enable/Disable Custom Prefix**

If custom prefix is enabled, you are allowed to append to the data a user-defined prefix that cannot exceed 10 characters. For example, if the custom prefix is "AB" and the barcode data is "123", the Host will receive "AB123".



\*\* Disable Custom Prefix



**Enable Custom Prefix** 

#### **Set Custom Prefix**

To set a custom prefix, scan the **Set Custom Prefix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired prefix then the **Save** barcode.

Note: A custom prefix cannot exceed 10 characters.



**Set Custom Prefix** 



Set the custom prefix to "CODE" (HEX: 0x43/0x4F/0x44/0x45):

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set Custom Prefix** barcode.
- 3. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Enable Custom Prefix barcode.
- 6. Scan the Exit Setup barcode.



\*\* Exit Setup 214



**Enter Setup** 

#### **AIM ID Prefix**

AIM (Automatic Identification Manufacturers) ID defines symbology identifier (For the details, see the "AIM ID Table" section in Appendix). If AIM ID prefix is enabled, the scanner will add the symbology identifier before the scanned data after decoding.



\*\* Disable AIM ID Prefix



**Enable AIM ID Prefix** 



AIM ID is not user programmable.





**Enter Setup** 

#### **Code ID Prefix**

Code ID can also be used to identify barcode type. Unlike AIM ID, Code ID is user programmable. Code ID can only consist of one or two English letters.



\*\* Disable Code ID Prefix



**Enable Code ID Prefix** 

#### **Restore All Default Code IDs**

For the information of default Code IDs, see the "Code ID Table" section in Appendix.



**Restore All Default Code IDs** 

#### **Modify Code ID**

See the examples below to learn how to modify a Code ID and restore the default Code IDs of all symbologies.





**Enter Setup** 



#### Modify PDF417 Code ID to be "p" (HEX: 0x70):

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Modify PDF417 Code ID barcode.
- 3. Scan the numeric barcodes "7" and "0" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Exit Setup** barcode.

#### Restore the default Code IDs of all symbologies:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the Restore All Default Code IDs barcode.
- 3. Scan the **Exit Setup** barcode.



\*\* Exit Setup



**Enter Setup** 

#### 1D symbologies:



**Modify Code 128 Code ID** 



Modify GS1-128 Code ID



**Modify EAN-8 Code ID** 



Modify EAN-13 Code ID



**Modify UPC-E Code ID** 



**Modify UPC-A Code ID** 



Modify Interleaved 2 of 5 Code ID



@SETOT EO



Enter Setup



**Modify ITF-14 Code ID** 



**Modify ITF-6 Code ID** 



Modify Matrix 2 of 5 Code ID



**Modify Code 39 Code ID** 



**Modify Codabar Code ID** 



**Modify Code 93 Code ID** 



Modify China Post 25 Code ID



**Modify ISSN Code ID** 



\*\* Exit Setup



**Enter Setup** 



**Modify ISBN Code ID** 



Modify Industrial 25 Code ID



**Modify Standard 25 Code ID** 



**Modify Plessey Code ID** 



**Modify Code 11 Code ID** 



**Modify MSI-Plessy Code ID** 



**Modify GS1 Composite Code ID** 



**Modify GS1 Databar Code ID** 





Enter Setup

#### 2D symbologies:



**Modify PDF417 Code ID** 



**Modify Aztec Code ID** 



**Modify Maxicode Code ID** 



**Modify Micro PDF417 Code ID** 



**Modify QR Code ID** 



**Modify Data Matrix Code ID** 



**Modify Chinese Sensible Code ID** 



**Modify Micro QR Code ID** 





**Enter Setup** 

#### Postal symbologies:



**Modify USPS Postnet Code ID** 



**Modify Royal Mail Code ID** 



**Modify KIX Post Code ID** 



Modify USPS Inteligent Mail Code ID



**Modify USPS Planet Code ID** 



**Modify Australian Postal Code ID** 



\*\* Exit Setup

222



Enter Setup

#### **Custom Suffix**

#### **Enable/Disable Custom Suffix**

If custom suffix is enabled, you are allowed to append to the data a user-defined suffix that cannot exceed 10 characters. For example, if the custom suffix is "AB" and the barcode data is "123", the Host will receive "123AB".



\*\* Disable Custom Suffix



**Enable Custom Suffix** 

#### **Set Custom Suffix**

To set a custom suffix, scan the **Set Custom Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired suffix then the **Save** barcode.

Note: A custom suffix cannot exceed 10 characters.



**Set Custom Suffix** 

# **K**ample

Set the custom suffix to "CODE" (HEX: 0x43/0x4F/0x44/0x45):

- 1. Scan the Enter Setup barcode.
- 2. Scan the **Set Custom Suffix** barcode.
- 3. Scan the numeric barcodes "4", "3", "4", "F", "4", "4", "4" and "5" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the Enable Custom Suffix barcode.
- 6. Scan the **Exit Setup** barcode.



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\*\* Exit Setup



**Enter Setup** 

#### **Data Packing**

#### Introduction

Data packing is designed for a specific group of users who want to have the data packed before transmission. Data packing influences data format, so it is advised to disable this feature when it is not required.

#### **Data Packing Options**

Disable Data Packing: Transmit decoded data in raw format (unpacketed).

Enable Data Packing, Format 1: Transmit decoded data with the packet format 1 defined below.

Packet format 1: [STX + ATTR + LEN] + [AL\_TYPE + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535).

AL\_TYPE: 0x36

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL\_TYPE+DATA; computation method is XOR, byte by byte

Enable Data Packing, Format 2: Transmit decoded data with the packet format 2 defined below.

Packet format 2: [STX + ATTR + LEN] + [AL\_TYPE] + [Symbology\_ID + DATA] + [LRC]

STX: 0x02

ATTR: 0x00

LEN: Barcode data length is expressed in 2 bytes ranging from 0x0000 (0) to 0xFFFF (65535).

AL\_TYPE: 0x3B

Symbology\_ID: The ID number of symbology, 1 byte.

DATA: Raw barcode data.

LRC: Check digit.

LRC calculation algorithm: computation sequence: 0xFF+LEN+AL\_TYPE+Symbology\_ID+DATA; computation method is XOR, byte by byte.





**Enter Setup** 



\*\* Disable Data Packing



**Enable Data Packing, Format 1** 



**Enable Data Packing, Format 2** 



\*\* Exit Setup



**Enter Setup** 

#### **Terminating Character Suffix**

#### **Enable/Disable Terminating Character Suffix**

A terminating character such as carriage return (CR) or carriage return/line feed pair (CRLF) can only be used to mark the end of data, which means nothing can be added after it.



**Disable Terminating Character Suffix** 



\*\* Enable Terminating Character Suffix

#### **Set Terminating Character Suffix**

To set a terminating character suffix, scan the **Set Terminating Character Suffix** barcode then the numeric barcodes corresponding to the hexadecimal value of a desired terminating character then the **Save** barcode.

Note: A terminating character suffix cannot exceed 2 characters.



**Set Terminating Character Suffix** 



\*\* Set Terminating Character to CR (0x0D)



**Set Terminating Character to CRLF (0x0D,0x0A)** 





**Enter Setup** 

# Kanple xample

#### Set the terminating character suffix to 0x0A:

- 1. Scan the **Enter Setup** barcode.
- 2. Scan the **Set Terminating Character Suffix** barcode.
- 3. Scan the numeric barcodes "0" and "A" from the "Digit Barcodes" section in Appendix.
- 4. Scan the **Save** barcode from the "Save/Cancel Barcodes" section in Appendix.
- 5. Scan the **Enable Terminating Character Suffix** barcode.
- 6. Scan the Exit Setup barcode.



\*\* Exit Setup



**Enter Setup** 

## **Chapter 10 Batch Programming**

#### Introduction

Batch programming enables users to integrate a batch of commands into a single batch barcode.

Listed below are batch programming rules:

- 1. Command format: Command + Parameter Value.
- 2. Each command is terminated by a semicolon (;). Note that there is no space between a command and its terminator semicolon.
- 3. Use the barcode generator software to generate a 2D batch barcode.

Example: Create a batch barcode for Illumination On, Sense Mode, Decode Session Timeout = 2s:

1. Input the commands:

@ILLSCN1;SCNMOD2;ORTSET2000;

2. Generate a batch barcode.

When setting up a scanner with the above configuration, scan the **Enable Batch Barcode** barcode and then the batch barcode generated.

@BATCHS

**Enable Batch Barcode** 

@SETUPE0



**Enter Setup** 

#### **Create a Batch Command**

A batch command may contain a number of individual commands each of which is terminated by a semicolon (;).

For more information, refer to the "Use of Programming Command" section in Chapter 3.

#### **Create a Batch Barcode**

Batch barcodes can be produced in the format of PDF417, QR Code or Data Matrix.

Example: Create a batch barcode for **Illumination On**, **Sense Mode**, **Decode Session Timeout** = 2s:

1. Input the following commands:

@ILLSCN1;SCNMOD2;ORTSET2000;

2. Generate a PDF417 batch barcode.



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**Enter Setup** 

### **Use Batch Barcode**

To put a batch barcode into use, scan the following barcodes. (Use the example above.)



@SETUPE1

**Enter Setup** 



**Enable Batch Barcode** 





**Batch Barcode** 



**Exit Setup** 



# **Appendix**

## **Digit Barcodes**

0~9





















#### A~F













#### Save/Cancel Barcodes

After reading numeric barcode(s), you need to scan the **Save** barcode to save the data. If you scan the wrong digit(s), you can either scan the **Cancel** barcode and then start the configuration all over again, or scan the **Delete the Last Digit** barcode and then the correct digit, or scan the **Delete All Digits** barcode and then the digits you want.

For instance, after reading the Maximum Length barcode and numeric barcodes "1", "2" and "3", you scan:

- ♦ Delete the Last Digit: The last digit "3" will be removed.
- ♦ Delete All Digits: All digits "123" will be removed.
- Cancel: The maximum length configuration will be cancelled. And the scanner is still in the setup mode.



Save



**Delete the Last Digit** 



Cancel



**Delete All Digits** 

## **Factory Defaults Table**

Parameter	Factory Default	Remark
System Settings		
Barcode Programming	Disabled (Exit Setup)	
Programming Barcode Data	Do not transmit	
Illumination	On	
Aiming	Normal	
Good Read LED	On	
Good Read LED Duration	Short (20ms)	
Power On Beep	On	
Good Read Beep	On	
Good Read Beep Duration	Medium (80ms)	
Good Read Beep Frequency	Medium (2730Hz)	
Good Read Beep Volume	Loud	
Number of Good Read Beeps	1	
Good Read Beep Interval Time	Short	
Good Read Vibration	Off	
Good Read Vibration Duration	300ms	
Default Scan Mode	Level Mode	
Decode Session Timeout	3,000ms	1-3,600,000ms; 0: infinite.
Timeout between Decodes	500ms	1-10,000ms
Reread Timeout	Enabled, 15,000ms	1-3,600,000ms
Good Read Delay	Disabled, 500ms	1-3,600,000ms
Image Decoding Timeout	350ms	1-3,000ms
Sensitivity	Level 1	Level 1-20
Scanning Preference	Normal Mode	
Read Barcode	On	
Decode Area	Whole Area Decoding	
Specify Decoding Area	40% top, 60% bottom, 40% left, 60% right	
Image Flipping	Do Not Flip	
Smart Stand Mode	On	
Default Interface	USB HID Keyboard	
Wireless Communications		
Operating Mode	Cradle Mode	
Batch Mode Option	Off	
Prevent Same Barcode Storage	Off	

Batch Mode Transmit Delay	No Transmit Delay (0ms)	
End of Transmission Message	Off, EOT	
Auto Clear Stored Data after Transmission	Off	
Wireless Communication Mode	Point-to-Point Mode	
RS-232 Interface	1 out to 1 out vious	
Baud Rate	115200	
Parity Check	None	
Data Bits	8	
Stop Bits	1	
Hardware Auto Flow Control	Disabled	
USB Interface	Dicasion	
USB Country Keyboard	US keyboard	USB HID Keyboard
Emulate ALT+Keypad	Off	USB HID Keyboard
Code Page	Code Page 1252 (West European Latin)	USB HID Keyboard
Unicode Encoding	Off	USB HID Keyboard
Function Key Mapping	Disable	USB HID Keyboard
Inter-Keystroke Delay	No Delay	USB HID Keyboard
Convert Case	No Case Conversion	USB HID Keyboard
Emulate Numeric Keypad 1	Disabled	USB HID Keyboard
Emulate Numeric Keypad 2	Disabled	USB HID Keyboard
Polling Rate	4ms	USB HID Keyboard
Symbologies		
Global Settings		
1D Twin Code	Single 1D Code Only	
Enhance Poor Quality 1D Barcode Decoding	Off	
Code 128		
Code 128	Enabled	
Maximum Length	48	
Minimum Length	1	
EAN-8		
EAN-8	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not Required	
Add-On Code Separator	Off	
Convert EAN-8 to EAN-13	Disabled	
EAN-13		

EAN-13	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Add-On Code Separator	Off	
EAN-13 Beginning with 290 Add-On Code		
Required	Do Not Require Add-On Code	
EAN-13 Beginning with 378/379 Add-On Code	D. N. D ALIO O. I	
Required	Do Not Require Add-On Code	
EAN-13 Beginning with 414/419 Add-On Code	Do Not Boquiro Add On Codo	
Required	Do Not Require Add-On Code	
EAN-13 Beginning with 434/439 Add-On Code	Do Not Require Add-On Code	
Required	Do Not Require Add-On Code	
EAN-13 Beginning with 977 Add-On Code	Do Not Require Add-On Code	
Required	Bo Not Nogalio / Nad Sil Godo	
EAN-13 Beginning with 978 Add-On Code	Do Not Require Add-On Code	
Required		
EAN-13 Beginning with 979 Add-On Code	Do Not Require Add-On Code	
Required	<u> </u>	
UPC-E		
UPC-E0	Enabled	
UPC-E1	Disabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Add-On Code Separator	Off	
Transmit Preamble Character	System Character	
Convert UPC-E to UPC-A	Disabled	
UPC-A		
UPC-A	Enabled	
Check Character	Transmit	
2-Digit Add-On Code	Disabled	
5-Digit Add-On Code	Disabled	
Add-On Code	Not required	
Add-On Code Separator	Off	
Transmit Preamble Character	No Preamble	

Interleaved 2 of 5		
Interleaved 2 of 5	Enabled	
Check Character Verification	Disabled	
Maximum Length	80	
Minimum Length	6	
ITF-14		
ITF-14	Disabled	
ITF-6		1
ITF-6	Disabled	
Matrix 2 of 5		
Matrix 2 of 5	Enabled	
Check Character Verification	Disabled	
Maximum Length	80	
Minimum Length	4	
Code 39		
Code 39	Enabled	
Check Character Verification	Disabled	
Start/Stop Character	Do not transmit	
Code 39 Full ASCII	Disabled	
Code 32	Disabled	
Code 32 Prefix	Disabled	
Code 32 Start/Stop Character	Do not transmit	
Code 32 Check Character	Do not transmit	
Maximum Length	48	
Minimum Length	1	
Codabar		
Codabar	Enabled	
Check Character Verification	Disabled	
Start/Stop Character	Do not transmit	
	ABCD/ABCD as Start/Stop Character	
Maximum Length	60	
Minimum Length	2	
Code 93		
Code 93	Disabled	
Check Character	Do not transmit	
Check Character Verification	Enabled	
Maximum Length	48	

Minimum Length	1		
China Post 25			
China Post 25	Disabled		
Check Character Verification	Disabled		
Maximum Length	48		
Minimum Length	1		
GS1-128 (UCC/EAN-128)	•		
GS1-128	Enabled		
Check Character	Do not transmit		
Maximum Length	48		
Minimum Length	1		
GS1 Databar	•		
GS1 Databar	Enabled		
Application Identifier "01"	Transmit		
GS1 Composite (EAN•UCC Composite)			
GS1 Composite	Disabled		
UPC/EAN Composite	Disabled		
Code 11			
Code 11	Disabled		
Check Character	Transmit		
Check Character Verification	One Check Character, MOD11		
Maximum Length	48		
Minimum Length	4		
ISBN			
ISBN	Disabled		
ISBN Format	ISBN-10		
ISSN			
ISSN	Disabled		
Industrial 25			
Industrial 25	Disabled		
Check Character Verification	Disabled		
Maximum Length	48		
Minimum Length	6		
Standard 25	Standard 25		
Standard 25	Disabled		
Check Character Verification	Disabled		
Maximum Length	48		
Minimum Length	6		

Plessey		
Plessey	Disabled	
Check Character Verification	Disabled	
Maximum Length	48	
Minimum Length	4	
MSI-Plessey		
MSI-Plessey	Disabled	
Check Character	Transmit	
Check Character Verification	One Check Character, MOD10	
Maximum Length	48	
Minimum Length	4	
Code 49		
Code 49	Disabled	
Maximum Length	80	
Minimum Length	1	
Code 16K		
Code 16K	Disabled	
Maximum Length	80	
Minimum Length	1	
PDF417		
PDF417	Enabled	
Read Single PDF417 Only	On	
PDF417 Inverse	Decode Regular PDF417 Barcodes Only	
Character Encoding	Default Character Encoding	
PDF417 ECI Output	Enabled	
Maximum Length	2710	
Minimum Length	1	
MicroPDF417		
MicroPDF417	Disabled	
Maximum Length	366	
Minimum Length	1	
QR Code		
QR Code	Enabled	
Read Single QR Only	Enabled	
QR Inverse	Read regular & inverse barcodes	
Character Encoding	Default Character Encoding	
QR ECI Output	Enabled	

Maximum Length	7089	
Minimum Length	1	
Micro QR	1	
Micro QR	Enabled	
Maximum Length	35	
Minimum Length	1	
Aztec	B: 11 1	
Aztec	Disabled	
Read Multi-barcodes on an Image	Mode 1	
Number of Barcodes on an Image	1	
Character Encoding	Default Character Encoding	
Aztec ECI Output	Enabled	
Maximum Length	3832	
Minimum Length	1	
Data Matrix		T
Data Matrix	Enabled	
Read Single DM Only	Enabled	
Rectangular Barcode	Enabled	
Data Matrix Inverse	Read regular & inverse barcodes	
Character Encoding	Default Character Encoding	
Data Matrix ECI Output	Enabled	
Maximum Length	3116	
Minimum Length	1	
Maxicode		
Maxicode	Disabled	
Maximum Length	150	
Minimum Length	1	
Chinese Sensible Code		
Chinese Sensible Code	Disabled	
Read Single Chinese Sensible Code Only	Enabled	
Chinese Sensible Code Inverse	Decode regular Chinese Sensible	
Maximovina Longith	barcodes only	
Maximum Length	7827	
Minimum Length	1	
GM Code	1	
GM	Disabled	
Maximum Length	2751	
Minimum Length	1	

Code One		
Code One	Disabled	
Maximum Length	3550	
Minimum Length	1	
USPS Postnet	<u>l ·</u>	I
USPS Postnet	Disabled	
Check Character	Transmit	
USPS Intelligent Mail	Hansiiit	I
USPS Intelligent Mail	Disabled	
	Disabled	
Royal Mail Royal Mail	Disabled	
USPS Planet	Disabled	
	Dischlad	
USPS Planet	Disabled	
Check Character	Transmit	
KIX Post	15	
KIX Post	Disabled	
Australian Postal	1	
Australian Postal	Disabled	
Specific OCR-B		
Specific OCR-B	Disabled	
Passport OCR		
Passport OCR	Disabled	
Data Formatter		
Data Formatter	Disabled	
Non-Match Error Beep	On	
Data Format Selection	Format_0	
Prefix & Suffix		
Prefix Sequence	Code ID+ Custom +AIM ID	
Custom Prefix	Disabled	Max.: 10 characters
AIM ID Prefix	Disabled	
Code ID Prefix	Disabled	One or two English letters
Custom Suffix	Disabled	Max.: 10 characters
Data Packing	Disable Data Packing	
Terminating Character Suffix	Enabled	Max.: 2 characters
	CR (0x0D)	

## **AIM ID Table**

Symbology	AIM ID	Possible AIM ID Modifiers (m)
Code 128	JC0	
GS1-128 (UCC/EAN-128)	JC1	
EAN-8	]E4	
EAN-8 with Addon	JE3	
EAN-13	]E0	
EAN-13 with Addon	]E3	
UPC-E	]E0	
UPC-E with Addon	JE3	
UPC-A	]E0	
UPC-A with Addon	]E3	
Interleaved 2 of 5, Febraban	]lm	0, 1, 3
ITF-14	]lm	1, 3
ITF-6	]lm	1, 3
Matrix 2 of 5	]X0	
Code 39, Code 32	]Am	0, 1, 3, 4, 5, 7
Codabar	]Fm	0, 2, 4
Code 93	]G0	
China Post 25	JX0	
ISSN	]X0	
ISBN	JX0	
Industrial 25	]S0	
Standard 25	JR0	
Plessey	]P0	
Code 11	]Hm	0, 1, 3
MSI Plessey	]Mm	0, 1
GS1 Composite	]em	0-3
GS1 Databar (RSS)	]e0	
Code 49	]T0	
Code 16K	]K0	

Symbology	AIM ID	Possible AIM ID Modifiers (m)
PDF417	]Lm	0-2
QR Code	]Qm	0-6
Aztec	]zm	0-9, A-C
Data Matrix	]dm	0-6
Maxicode	]Um	0-3
Chinese Sensible Code	]X0	
GM	]gm	(0~9)
Micro PDF417	]L0	
Micro QR	]Q1	
Code One	]X0	
USPS Postnet	]X0	
USPS Inteligent Mail	]X0	
Royal Mail	]X0	
USPS Planet	]X0	
KIX Post	]X0	
Australian Postal	]X0	
Specific OCR-B	]02	
Passport OCR	]02	

**Note:** "m" represents the AIM modifier character. Refer to ISO/IEC 15424:2008 Information technology – Automatic identification and data capture techniques – Data Carrier Identifiers (including Symbology Identifiers) for AIM modifier character details.

## **Code ID Table**

Symbology	Code ID
Code 128	j
GS1-128 (UCC/EAN-128)	j
EAN-8	d
EAN-13	d
UPC-E	С
UPC-A	С
Interleaved 2 of 5, Febraban	е
ITF-14	е
ITF-6	е
Matrix 2 of 5	v
Code 39, Code 32	b
Codabar	а
Code 93	i
China Post 25	Х
ISSN	g
ISBN	В
Industrial 25	I
Standard 25	f
Plessey	n
Code 11	Н
MSI Plessey	m
GS1 Composite	у
GS1 Databar (RSS)	R
Code 49	Х
Code 16K	Х
PDF417	r
QR Code	s
Aztec	Z
Data Matrix	u

Symbology	Code ID
MaxiCode	x
Chinese Sensible Code	h
GM Code	x
Micro PDF417	R
Micro QR	X
Code One	X
USPS Postnet	Р
USPS Inteligent Mail	M
Royal Mail	x
USPS Planet	L
KIX Post	К
Australian Postal	A
Specific OCR-B	S
Passport OCR	0

## Symbology ID Number

Symbology	ID Number
Code 128	002
GS1-128 (UCC/EAN-128)	003
EAN-8	004
EAN-13	005
UPC-E	006
UPC-A	007
Interleaved 2 of 5, Febraban	008
ITF-14	009
ITF-6	010
Matrix 2 of 5	011
Code 39, Code 32	013
Codabar	015
Code 93	017
China Post 25	019
ISSN	023
ISBN	024
Industrial 25	025
Standard 25	026
Plessey	027
Code11	028
MSI-Plessey	029
GS1 Composite	030
GS1 Databar (RSS)	031
PDF417	032
QR Code	033
Aztec	034
Data Matrix	035
Maxicode	036
Chinese Sensible Code	039
GM Code	040

Symbology	ID Number
Micro PDF417	042
Micro QR	043
Code One	048
Specific OCR-B	064
Passport OCR	066
USPS Postnet	096
USPS Inteligent Mail	097
Royal Mail	098
USPS Planet	099
KIX Post	100
Australian Postal	101
Code 49	132
Code 16K	133

## **ASCII Table**

Hex	Dec	Char
00	0	NUL (Null char.)
01	1	SOH (Start of Header)
02	2	STX (Start of Text)
03	3	ETX (End of Text)
04	4	EOT (End of Transmission)
05	5	ENQ (Enquiry)
06	6	ACK (Acknowledgment)
07	7	BEL (Bell)
08	8	BS (Backspace)
09	9	HT (Horizontal Tab)
0a	10	LF (Line Feed)
0b	11	VT (Vertical Tab)
0c	12	FF (Form Feed)
0d	13	CR (Carriage Return)
0e	14	SO (Shift Out)
Of	15	SI (Shift In)
10	16	DLE (Data Link Escape)
11	17	DC1 (XON) (Device Control 1)
12	18	DC2 (Device Control 2)
13	19	DC3 (XOFF) (Device Control 3)
14	20	DC4 (Device Control 4)
15	21	NAK (Negative Acknowledgment)
16	22	SYN (Synchronous Idle)
17	23	ETB (End of Trans. Block)
18	24	CAN (Cancel)
19	25	EM (End of Medium)
1a	26	SUB (Substitute)
1b	27	ESC (Escape)
1c	28	FS (File Separator)
1d	29	GS (Group Separator)

Hex	Dec	Char
1e	30	RS (Request to Send)
1f	31	US (Unit Separator)
20	32	SP (Space)
21	33	! (Exclamation Mark)
22	34	" (Double Quote)
23	35	# (Number Sign)
24	36	\$ (Dollar Sign)
25	37	% (Percent)
26	38	& (Ampersand)
27	39	` (Single Quote)
28	40	( (Left/ Opening Parenthesis)
29	41	) (Right/ Closing Parenthesis)
2a	42	* (Asterisk)
2b	43	+ (Plus)
2c	44	, (Comma)
2d	45	- (Minus/ Dash)
2e	46	. (Dot)
2f	47	/ (Forward Slash)
30	48	0
31	49	1
32	50	2
33	51	3
34	52	4
35	53	5
36	54	6
37	55	7
38	56	8
39	57	9
3a	58	: (Colon)
3b	59	; (Semi-colon)
3c	60	< (Less Than)
3d	61	= (Equal Sign)

Hex	Dec	Char
3e	62	> (Greater Than)
3f	63	? (Question Mark)
40	64	@ (AT Symbol)
41	65	A
42	66	В
43	67	С
44	68	D
45	69	E
46	70	F
47	71	G
48	72	Н
49	73	I
4a	74	J
4b	75	К
4c	76	L
4d	77	M
4e	78	N
4f	79	0
50	80	Р
51	81	Q
52	82	R
53	83	S
54	84	Т
55	85	U
56	86	V
57	87	W
58	88	X
59	89	Υ
5a	90	Z
5b	91	[ (Left/ Opening Bracket)
5c	92	\ (Back Slash)
5d	93	] (Right/ Closing Bracket)

Hex	Dec	Char
5e	94	^ (Caret/ Circumflex)
5f	95	_ (Underscore)
60	96	' (Grave Accent)
61	97	а
62	98	b
63	99	С
64	100	d
65	101	е
66	102	f
67	103	g
68	104	h
69	105	i
6a	106	j
6b	107	k
6c	108	1
6d	109	m
6e	110	n
6f	111	0
70	112	р
71	113	q
72	114	r
73	115	S
74	116	t
75	117	u
76	118	V
77	119	W
78	120	X
79	121	У
7a	122	Z
7b	123	{ (Left/ Opening Brace)
7c	124	(Vertical Bar)
7d	125	} (Right/ Closing Brace)
7e	126	~ (Tilde)
7f	127	DEL (Delete)



Newland EMEA HQ +31 (0) 345 87 00 33 info@newland-id.com

newland-id.com

**D-A-CH** 0049 (0) 6182 82916-16 info@newland-id.de

Benelux +31 (0) 345 87 00 33 benelux@newland-id.com

Italy +39 (0) 342 0562227 italy@newland-id.com United Kingdom +44 (0) 7771 631387 sales@newland-id.co.uk

**South Africa** Gauteng: +27 (0) 11 553 8010 Cape Town: +27 (0) 21 9140819 info@newland-id.co.za

**Turkey** +90 (0) 544 538 40 49 turkey@newland-id.com France +39 (0) 345 8804096 france@newland-id.com

Ibérica

+34 (0) 93 303 74 66 info@newland-id.es

Nordic & Baltic +46 (0) 70 88 47 767 nordic@newland-id.com Russia +7 (495) 120-23-85 russia@newland-id.com

Middle East +39 (0) 345 8804096 middleeast@newland-id.com

+90 (0) 544 538 40 49 iran@newland-id.com